



# Dy-Mark 25010101 Coda Ink 1 All Colours

## Dy-Mark

Chemwatch: 4783-74  
Version No: 4.1.1.1  
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 08/08/2015  
Print Date: 19/11/2015  
Initial Date: Not Available  
S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Dy-Mark 25010101 Coda Ink 1 All Colours
Synonyms	25010101 Black, 25010102 Red, 25010103 Blue
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethanol)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
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### Details of the supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol 4076 QLD Australia
Telephone	+61 7 3271 2222
Fax	+61 7 3271 2751
Website	Not Available
Email	info@dymark.com.au

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+61 403 186 708
Other emergency telephone numbers	Not Available

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

### CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	3	4
Toxicity	2	3
Body Contact	2	3
Reactivity	1	2
Chronic	0	1

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	S5
GHS Classification [1]	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, STOT - SE (Narcosis) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

GHS label elements	 
SIGNAL WORD	<b>DANGER</b>

Continued...

**Hazard statement(s)**

H225	Highly flammable liquid and vapour
H302	Harmful if swallowed
H312	Harmful in contact with skin
H332	Harmful if inhaled
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.

**Precautionary statement(s) Response**

P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
64-17-5	>60	<u>ethanol</u>
111-76-2	10-30	<u>ethylene glycol monobutyl ether</u>
Not Available	0-10	resin
Not Available	0-10	dyes

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> </ul>

- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Transport to hospital or doctor without delay.

### Indication of any immediate medical attention and special treatment needed

Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:

- ▶ Hepatic metabolism produces ethylene glycol as a metabolite.
- ▶ Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.
- ▶ Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.  
[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to ethanol:

- ▶ Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- ▶ Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- ▶ Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- ▶ Fructose administration is contra-indicated due to side effects.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Do not use a water jet to fight fire.

### Special hazards arising from the substrate or mixture

- |                             |                                                                                                                                          |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|------------------------------------------------------------------------------------------------------------------------------------------|

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material <b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p><b>Contains low boiling substance:</b> Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▶ Check for bulging containers.</li> <li>▶ Vent periodically</li> <li>▶ Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> </ul>

### Conditions for safe storage, including any incompatibilities

- |                           |                                                                                                                                                          |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Suitable container</b> | <ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Packing as supplied by manufacturer.</li> </ul> |
|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|

	<ul style="list-style-type: none"> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid strong bases.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>



+                    X                    X                    X                    +                    X                    +

X — Must not be stored together  
 0 — May be stored together with specific preventions  
 + — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethanol	Ethyl alcohol	1880 mg/m <sup>3</sup> / 1000 ppm	Not Available	Not Available	Not Available
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	96.9 mg/m <sup>3</sup> / 20 ppm	242 mg/m <sup>3</sup> / 50 ppm	Not Available	Sk

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethanol	Ethyl alcohol; (Ethanol)	Not Available	Not Available	Not Available
ethylene glycol monobutyl ether	Butoxyethanol, 2-; (Glycol ether EB)	20 ppm	20 ppm	700 ppm

Ingredient	Original IDLH	Revised IDLH
ethanol	15,000 ppm	3,300 [LEL] ppm
ethylene glycol monobutyl ether	700 ppm	700 [Unch] ppm
resin	Not Available	Not Available
dyes	Not Available	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> </ul> <p>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</p> <p>For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</p> <p>Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.</p>

Thermal hazards	Not Available
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**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	A
NITRILE	A
PE/EVAL/PE	A
NEOPRENE	B
PVC	B
NATURAL RUBBER	C
##ethylene glycol monobutyl	ether

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Respiratory protection**

Type A Filter of sufficient capacity, (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	A-2	A-PAPR-2
up to 50 x ES	-	A-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

Appearance	Coloured highly flammable liquid with an alcohol odour; miscible with water		
Physical state	Liquid	Relative density (Water = 1)	<1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	78 (initial)	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	13 approx	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	Not Available

**SECTION 10 STABILITY AND REACTIVITY**

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION**

## Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p>Ethylene glycol monobutyl ether can destroy the blood cells with long term exposure. It also causes eye, nose and throat discomfort. Higher doses can cause blood in the urine.</p> <p>Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p>						
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Severe acute exposure to ethylene glycol monobutyl ether, by ingestion, may cause kidney damage, haemoglobinuria, (blood in urine) and is potentially fatal.</p> <p>Ingestion of ethanol (ethyl alcohol, "alcohol") may produce nausea, vomiting, bleeding from the digestive tract, abdominal pain, and diarrhoea. Effects on the body:</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>Blood concentration</th> <th>Effects</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">&lt;1.5 g/L</td> <td>Mild: impaired vision, co-ordination and reaction time; emotional instability</td> </tr> <tr> <td style="text-align: center;">1.5-3.0 g/L</td> <td>Moderate: Slurred speech, confusion, inco-ordination, emotional instability, disturbances in perception and senses, possible blackouts, and impaired objective performance in standardized tests. Possible double vision, flushing, fast heart rate, sweating and incontinence. Slow breathing may occur rarely and fast breathing may develop in cases of metabolic acidosis, low blood sugar and low blood potassium.</td> </tr> </tbody> </table>	Blood concentration	Effects	<1.5 g/L	Mild: impaired vision, co-ordination and reaction time; emotional instability	1.5-3.0 g/L	Moderate: Slurred speech, confusion, inco-ordination, emotional instability, disturbances in perception and senses, possible blackouts, and impaired objective performance in standardized tests. Possible double vision, flushing, fast heart rate, sweating and incontinence. Slow breathing may occur rarely and fast breathing may develop in cases of metabolic acidosis, low blood sugar and low blood potassium.
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<b>Skin Contact</b>	<p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Ethylene glycol monobutyl ether penetrates the skin easily and will cause more harm on skin contact than through inhalation.</p>						
<b>Eye</b>	<p>There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.</p> <p>Ethylene glycol monobutyl ether may cause pain, redness and damage to the eyes.</p> <p>Direct contact of the eye with ethanol (alcohol) may cause an immediate stinging and burning sensation, with reflex closure of the lid, and a temporary, tearing injury to the cornea together with redness of the conjunctiva. Discomfort may last 2 days but usually the injury heals without treatment.</p>						
<b>Chronic</b>	<p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby.</p> <p>Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents.</p> <p>Ethylene glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.</p>						

<b>Dy-Mark 25010101 Coda Ink 1 All Colours</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>ethanol</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 17100 mg/kg <sup>[1]</sup>	Eye (rabbit): 500 mg SEVERE
	Inhalation (rat) LC50: 64000 ppm/4h <sup>[2]</sup>	Eye (rabbit):100mg/24hr-moderate
	Oral (rat) LD50: >11872769 mg/kg <sup>[1]</sup>	Skin (rabbit):20 mg/24hr-moderate Skin (rabbit):400 mg (open)-mild
<b>ethylene glycol monobutyl ether</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	* [Union Carbide]
	Inhalation (rat) LC50: 450 ppm/4h <sup>[2]</sup>	Eye (rabbit): 100 mg SEVERE
	Oral (rat) LD50: 250 mg/kg <sup>[2]</sup>	Eye (rabbit): 100 mg/24h-moderate Skin (rabbit): 500 mg, open; mild
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>Acute Toxicity</b>	✔	<b>Carcinogenicity</b>	⊘
<b>Skin Irritation/Corrosion</b>	✔	<b>Reproductivity</b>	⊘

Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: ✗ - Data available but does not fill the criteria for classification  
✓ - Data required to make classification available  
⊘ - Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
ethanol	LC50	96	Fish	42mg/L	4
ethanol	EC50	48	Crustacea	2mg/L	4
ethanol	EC50	72	Algae or other aquatic plants	275mg/L	2
ethanol	EC50	24	Algae or other aquatic plants	0.0129024mg/L	4
ethanol	NOEC	2016	Fish	0.000375mg/L	4
ethylene glycol monobutyl ether	LC50	96	Fish	222.042mg/L	3
ethylene glycol monobutyl ether	EC50	48	Crustacea	164mg/L	2
ethylene glycol monobutyl ether	EC50	96	Algae or other aquatic plants	720mg/L	2
ethylene glycol monobutyl ether	EC50	384	Crustacea	51.539mg/L	3
ethylene glycol monobutyl ether	NOEC	168	Crustacea	56mg/L	2

#### Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Ethelene Glycol Monoalkyl Ethers and their Acetates:

log BCF: 0.463 to 0.732;

LC50 : 94 to > 5000 mg/L. (aquatic species).

Members of this category include ethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE).

Environmental Fate: Aquatic Fate - The ethers possess no functional groups that are readily subject to hydrolysis in the presence of waters.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr).

For Ethanol:

log Kow: -0.31 to -0.32;

Koc 1: Estimated BCF= 3;

Half-life (hr) air: 144;

Half-life (hr) H2O surface water: 144;

Henry's atm m3 /mol: 6.29E-06;

BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%;

ThOD : 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil.

Volatilization of ethanol from moist soil surfaces is expected to be an important fate process.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)
ethylene glycol monobutyl ether	LOW (BCF = 2.51)

### Mobility in soil

Ingredient	Mobility
ethanol	HIGH (KOC = 1)
ethylene glycol monobutyl ether	HIGH (KOC = 1)

## SECTION 13 DISPOSAL CONSIDERATIONS

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers.</li> </ul>
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## SECTION 14 TRANSPORT INFORMATION

## Labels Required

	
Marine Pollutant	NO
HAZCHEM	☣3YE

## Land transport (ADG)

UN number	1993				
Packing group	II				
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethanol)				
Environmental hazard	No relevant data				
Transport hazard class(es)	<table border="0" style="width: 100%;"> <tr> <td style="width: 10%;">Class</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">3</td> </tr> <tr> <td>Subrisk</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
Special precautions for user	<table border="0" style="width: 100%;"> <tr> <td style="width: 10%;">Special provisions</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">274</td> </tr> <tr> <td>Limited quantity</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">1 L</td> </tr> </table>	Special provisions	274	Limited quantity	1 L
Special provisions	274				
Limited quantity	1 L				

## Air transport (ICAO-IATA / DGR)

UN number	1993														
Packing group	II														
UN proper shipping name	Flammable liquid, n.o.s. * (contains ethanol)														
Environmental hazard	No relevant data														
Transport hazard class(es)	<table border="0" style="width: 100%;"> <tr> <td style="width: 10%;">ICAO/IATA Class</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">3H</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3H								
ICAO/IATA Class	3														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	3H														
Special precautions for user	<table border="0" style="width: 100%;"> <tr> <td style="width: 10%;">Special provisions</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">A3</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">364</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">60 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">353</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">5 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">Y341</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td style="border-left: 1px dashed black; border-right: 1px dashed black;">1 L</td> </tr> </table>	Special provisions	A3	Cargo Only Packing Instructions	364	Cargo Only Maximum Qty / Pack	60 L	Passenger and Cargo Packing Instructions	353	Passenger and Cargo Maximum Qty / Pack	5 L	Passenger and Cargo Limited Quantity Packing Instructions	Y341	Passenger and Cargo Limited Maximum Qty / Pack	1 L
Special provisions	A3														
Cargo Only Packing Instructions	364														
Cargo Only Maximum Qty / Pack	60 L														
Passenger and Cargo Packing Instructions	353														
Passenger and Cargo Maximum Qty / Pack	5 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y341														
Passenger and Cargo Limited Maximum Qty / Pack	1 L														

## Sea transport (IMDG-Code / GGVSee)

UN number	1993
Packing group	II



<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (contains ethanol)	
<b>Environmental hazard</b>	Not Applicable	
<b>Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>Special precautions for user</b>	EMS Number	F-E, S-E
	Special provisions	274
	Limited Quantities	1 L

## SECTION 15 REGULATORY INFORMATION

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### ETHANOL(64-17-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

#### ETHYLENE GLYCOL MONOBUTYL ETHER(111-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (ethanol; ethylene glycol monobutyl ether)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## SECTION 16 OTHER INFORMATION

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net](http://www.chemwatch.net)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL: No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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