

TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd

PO Box 1556 Toowong 4066

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www.dymark.com.au



Dy-Mark TOUCH UP



Dy-Mark TOUCH UP Paint is a quick drying, acrylic based, interior/exterior, durable, satin finish coating. It has been specially formulated for the maintenance and repair of pre-painted metal surfaces, including COLORBOND®, COLORSTEEL® and powder coated finishes. It is ideal for spot touch ups on fascia and gutters, fences, down pipes, gates, windows and roller doors.

DIRECTIONS FOR USE

Suitable Surfaces:

Pre-painted metal surfaces, steel, wrought iron, galvanised iron and non-ferrous metals such as; aluminium, alloys, ZINCALUME® and stainless steel with appropriate primer.

Ideal Application Temperature:

Between 10°C and 40°C. Avoid use in windy conditions.

Preparation:

Surface should be clean, dry and free from contaminants such as rust, oil, grease, dirt and salt. Wipe surface with Mineral turps of **Dy-Mark General Purpose Thinner**. Thoroughly sand new metal and lightly sand previously painted surfaces to ensure maximum adhesion. Remove loose rust and flaking paint with a wire brush, scraper or mechanical sander. For best results, always remove rust back to bare metal.

For superior protection and adhesion on mild steel surfaces and welds, it is recommended to prime with the appropriate Dy-Mark Primer and allow it to dry for 1 hour before applying **Dy-Mark Touch Up Paint**. For non-ferrous metals such as aluminium and alloys, ZINCALUME® and stainless steel, use **Dy-Mark Etch Primer**.

Application:

Before spraying, cover surrounding areas to protect from overspray. **Shake can** for at least 45 seconds **AFTER** the mixing ball begins to rattle. Shake the can occasionally during use. Hold the can upright approximately 20-25cm from the surface. Spray with a smooth sweeping motion. To prevent paint from sagging, apply up to 2-3 light mist coats rather than one heavy coat allowing 4-5 minutes between each coat.

Coverage:

Approximately 0.3cm² per can (depending on the surface being applied and amount of overspray).

Drying Time:

With a mist coat application (25°C):

Touch dry in 4-5 minutes.

Recoat after 4-5 minutes.

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

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After Spraying:

Prevent blocking by holding the can upside down and spraying until only clear gas escapes. Also **wipe spray tip** of nozzle clean. **Clean up** wet paint with Mineral Turps, **Dy-Mark Xylene** or **General Purpose Thinner**.

Note:

Dy-Mark TOUCH UP will not retain its colour as long as the original COLORBOND® finish. Dy-Mark TOUCH UP will not match to faded/aged COLORBOND®.

Bluescope Acknowledgement:

COLORBOND®, ZINCALUME® and ® colour names are registered trademarks and ™ colour names are trademarks of Bluescope Steel Limited. COLORSTEEL® and ® colour names are registered trademarks and ™ colour names are trademarks of New Zealand Steel.

TECHNICAL DATA

Size:	100g Aerosol
Colour:	Various COLORBOND® Colours for Australia & COLORSTEEL® Colours for New Zealand
Finish:	Satin
Consistency:	Liquid
Clean Up:	Mineral Turps, Dy-Mark General Purpose Thinner or Dy-Mark Xylene

STORAGE

Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store in well-ventilated place.

DISPOSAL

Dispose of contents/container according to regional regulations.

FIRST AID / SAFETY INFORMATION

Please refer to Safety Data Sheet before use. Safety data sheets are available from our website www.dymark.com.au or from the following QR code:



Call a POISON CENTRE: Australia 13 11 26, New Zealand 0800 764 766 or doctor/physician if you feel unwell.

Intentional misuse by deliberately inhaling contents can be harmful or fatal.

KEEP OUT OF REACH OF CHILDREN.

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DISCLAIMER

The information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface preparation, surface-specific conditions, surface types, correct application and environmental conditions.

Dy-Mark recommends customers undertake their own risk assessment prior to use, to determine the suitability of the product for the particular use intended.

It is essential that a sample of the product be applied to the intended area of use to ensure it is acceptable in appearance and finish and that it performs on the specific surface.

For further information please contact the Dy-Mark Sales and Customer Support Centre on 1300 396 275.