



## Dy-Mark Stencil Roller Ink R600 All Colours

### Dy-Mark

Chemwatch: 19231  
Version No: 11.1.1.1  
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Dy-Mark Stencil Roller Ink R600 All Colours
Synonyms	13060101 Black, 13060102 Red, 13060103 Blue, 13060104 Green; 13060105 Yellow 1 Litre, 13060108 Violet 1 Litre, 13062001 Black; 13062002 Red, 13062003 Blue, 13062004 Green 20 litre; 13062008 Violet 20 litre
Proper shipping name	TOXIC LIQUID, ORGANIC, N.O.S. (contains ethylene glycol monobutyl ether)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Marking Ink.
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### Details of the supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	<a href="http://www.dymark.com.au">http://www.dymark.com.au</a>
Email	<a href="mailto:info@dymark.com.au">info@dymark.com.au</a>

### Emergency telephone number

Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

COMBUSTIBLE LIQUID, regulated for storage purposes only

### CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	1	2	
Toxicity	2	3	0 = Minimum
Body Contact	2	3	1 = Low
Reactivity	1	2	2 = Moderate
Chronic	0	0	3 = High
			4 = Extreme

Poisons Schedule	S6
Classification [1]	Flammable Liquid Category 4, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
SIGNAL WORD	<b>WARNING</b>

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**Hazard statement(s)**

H227	Combustible liquid.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
AUH019	May form explosive peroxides.

**Precautionary statement(s) Prevention**

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing mist/vapours/spray.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

P321	Specific treatment (see advice on this label).
P322	Specific measures (see advice on this label).
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
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**Precautionary statement(s) Disposal**

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
111-76-2	>60	<u>ethylene glycol monobutyl ether</u>
64-17-5	1-10	<u>ethanol</u>
Not Available	1-10	resin nonhazardous
Not Available	1-10	dye nonhazardous

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> </ul>

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<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Transport to hospital, or doctor.</li> </ul> <ul style="list-style-type: none"> <li>▶ <b>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</b></li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.</li> </ul> <p><b>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</b></p> <ul style="list-style-type: none"> <li>▶ <b>INDUCE</b> vomiting with fingers down the back of the throat, <b>ONLY IF CONSCIOUS</b>. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> </ul> <p><b>NOTE:</b> Wear a protective glove when inducing vomiting by mechanical means.</p>
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**Indication of any immediate medical attention and special treatment needed**

- Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:
    - ▶ Hepatic metabolism produces ethylene glycol as a metabolite.
    - ▶ Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.
    - ▶ Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.
- [Ellenhorn and Barceloux: Medical Toxicology]

**SECTION 5 FIREFIGHTING MEASURES**

**Extinguishing media**

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material. May emit poisonous fumes.</p>
<b>HAZCHEM</b>	2X

**SECTION 6 ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Stop leak if safe to do so.</li> </ul>

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- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Neutralise/decontaminate residue (see Section 13 for specific agent).
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 HANDLING AND STORAGE**

**Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul> <p>The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.</b></li> <li>▶ Any static discharge is also a source of hazard.</li> <li>▶ Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.</li> <li>▶ Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage.</li> <li>▶ Add inhibitor to any distillate as required.</li> <li>▶ When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.</li> </ul> <p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.</p> <p>Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> <li>▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.</li> <li>▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.</li> <li>▶ Unopened containers received from the supplier should be safe to store for 18 months.</li> <li>▶ Opened containers should not be stored for more than 12 months.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

**Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages*.</p> <p>-</p> <p>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage*.</p> <p>-</p> <p>* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
<b>Storage incompatibility</b>	<p>Ethylene glycol monobutyl ether (2-butoxyethanol) and its acetate:</p> <ul style="list-style-type: none"> <li>▶ May form unstable peroxides in storage</li> <li>▶ is incompatible with oxidisers, permanganates, peroxides, ammonium persulfate, bromine dioxide, nitrates, strong acids, sulfuric acid, nitric acid, perchloric acid</li> </ul>

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+ X + O + + +

- X — Must not be stored together
- O — May be stored together with specific preventions
- + — May be stored together

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**OCCUPATIONAL EXPOSURE LIMITS (OEL)**

**INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	20 ppm / 96.9 mg/m3	242 mg/m3 / 50 ppm	Not Available	Not Available
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethylene glycol monobutyl ether	Butoxyethanol, 2-; (Glycol ether EB)	60 ppm	120 ppm	700 ppm
ethanol	Ethanol: (Ethyl alcohol)	Not Available	Not Available	15000* ppm

Ingredient	Original IDLH	Revised IDLH
ethylene glycol monobutyl ether	700 ppm	Not Available
ethanol	3,300 ppm	Not Available

**Exposure controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

**Personal protection**

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<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>• frequency and duration of contact,</li> <li>• chemical resistance of glove material,</li> <li>• glove thickness and</li> <li>• dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>• When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>• Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>• Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>• Excellent when breakthrough time &gt; 480 min</li> <li>• Good when breakthrough time &gt; 20 min</li> <li>• Fair when breakthrough time &lt; 20 min</li> <li>• Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>• Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>• Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Eyewash unit.</li> <li>▶ Barrier cream.</li> <li>▶ Skin cleansing cream.</li> </ul>

**Recommended material(s)**

**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	A
PE/EVAL/PE	A
NEOPRENE	B
NITRILE	B
PVC	B
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NITRILE+PVC	C
PVA	C
SARANEX-23	C

\* CPI - Chemwatch Performance Index

A: Best Selection

**Respiratory protection**

Type A Filter of sufficient capacity, (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is

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B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Appearance</b>	Low viscosity ink with a solvent odour; miscible with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	>61	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Combustible.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

**SECTION 10 STABILITY AND REACTIVITY**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**

<b>Inhaled</b>	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness. Inhalation hazard is increased at higher temperatures. Ethylene glycol monobutyl ether can destroy the blood cells with long term exposure. It also causes eye, nose and throat discomfort. Higher doses can cause blood in the urine.
<b>Ingestion</b>	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Severe acute exposure to ethylene glycol monobutyl ether, by ingestion, may cause kidney damage and blood in the urine, and is potentially fatal.
<b>Skin Contact</b>	Skin contact with the material may be harmful; systemic effects may result following absorption. The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Open cuts, abraded or irritated skin should not be exposed to this material Ethylene glycol monobutyl ether penetrates the skin easily and will cause more harm on skin contact than through inhalation.
<b>Eye</b>	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. Ethylene glycol monobutyl ether may cause pain, redness and damage to the eyes.
<b>Chronic</b>	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby. Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects. Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents.

Dy-Mark Stencil Roller Ink R600 All Colours

	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Ethylene glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous.	
Dy-Mark Stencil Roller Ink R600 All Colours	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
ethylene glycol monobutyl ether	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 100 mg SEVERE
	Inhalation (rat) LC50: 449.48655 mg/l/4H <sup>[2]</sup>	Eye (rabbit): 100 mg/24h-moderate
	Oral (rat) LD50: 250 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit): 500 mg, open; mild
	Skin: adverse effect observed (irritating) <sup>[1]</sup>	
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
ethanol	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (rat) LC50: 124.7 mg/l/4H <sup>[2]</sup>	Eye (rabbit): 500 mg SEVERE
	Oral (rat) LD50: =1501 mg/kg <sup>[2]</sup>	Eye (rabbit):100mg/24hr-moderate
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit):20 mg/24hr-moderate
	Skin (rabbit):400 mg (open)-mild	
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ETHYLENE GLYCOL MONOBUTYL ETHER</b>	<p>NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. ** ASCC (NZ) SDS</p> <p>For ethylene glycol:</p> <p>Ethylene glycol is quickly and extensively absorbed throughout the gastrointestinal tract. Limited information suggests that it is also absorbed through the airways; absorption through skin is apparently slow. Following absorption, it is distributed throughout the body. In humans, it is initially metabolized by alcohol dehydrogenase to form glycoaldehyde, which is rapidly converted to glycolic acid and glyoxal. These breakdown products are oxidized to glyoxylate, which may be further metabolized to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate carbon dioxide, which is one of the major elimination products of ethylene glycol. In addition to exhaled carbon dioxide, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination is rapid and occurs within a few hours.</p> <p>Respiratory effects: Respiratory system involvement occurs 12-24 hours after swallowing sufficient amounts of ethylene glycol. Symptoms include hyperventilation, shallow rapid breathing, and generalized swelling of the lungs with calcium oxalate deposits occasionally appearing in the lungs. Respiratory system involvement appears to be dose-dependent and occurs at the same time as cardiovascular changes. Later, there may be other changes compatible with adult respiratory distress syndrome (ARDS). Swelling of the lung can be a result of heart failure, ARDS, or aspiration of stomach contents. Symptoms related to acidosis such as fast or excessive breathing are frequently observed; however, major symptoms such as swelling of the lung and inflammation of the bronchi and lungs are relatively rare, and are usually seen only in extreme poisoning.</p> <p>Cardiovascular effects: Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of ethylene glycol poisoning by swallowing, which is 12-24 hours after acute exposure. The symptoms of poisoning involving the heart include increased heart rate, heart enlargement and ventricular gallop. There may also be high or low blood pressure, which may progress to cardiogenic shock. In lethal cases, inflammation of the heart muscle has been observed at autopsy. Cardiovascular involvement appears to be rare and usually seen after swallowing higher doses of ethylene glycol. In summary, acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown.</p> <p>Gastrointestinal effects: Common early acute effects of swallowing ethylene glycol include nausea, vomiting with or without blood, heartburn and abdominal cramping and pain. One patient showed intermittent diarrhea and pain, and after surgery, deposition of oxalate crystals was shown to have occurred.</p> <p>Musculoskeletal effects: Reported musculoskeletal effects in cases of acute ethylene glycol poisoning include diffuse muscle tenderness and pain, associated with high levels of creatinine in the blood, and jerks and contractions associated with low calcium.</p> <p>Liver effects: Autopsies carried out on people who died following acute ethylene glycol poisoning showed deposition of calcium oxalate in the liver as well as hydropic and fatty degeneration and cell death (necrosis) of the liver.</p> <p>Kidney effects: Adverse kidney effects are seen during the third stage of ethylene glycol poisoning, 2-3 days after acute exposure. Calcium oxalate crystals are deposited in the tubules and are seen in the urine. There may also be degeneration and death of tubule cells, and inflammation of the tubule interstitium. If untreated, the degree of kidney damage progresses and leads to blood and protein in the urine, decreased kidney function, reduction in urine output and ultimately, kidney failure. With adequate supportive therapy, kidney function can return to normal or near normal.</p> <p>Metabolic effects: Metabolic changes can occur within 12 hours of exposure to ethylene glycol. There may be metabolic acidosis, caused by accumulation of glycolic acid in the blood and therefore a reduction in blood pH. The anion gap is increased, due to increased unmeasured anions (mainly glycolate).</p> <p>Effects on the nervous system: Adverse reactions involving the nervous system are among the first symptoms to appear in humans after ethylene glycol is swallowed. These early effects are also the only symptoms caused by unmetabolised ethylene glycol. Together with metabolic effects (see above), they occur from 0.5-12 hours after exposure and are considered to be part of the first stage in ethylene glycol poisoning. Inco-ordination, slurred speech, confusion and sleepiness are common in the early stages, as are irritation, restlessness and disorientation. Later, there may be effects on cranial nerves (which may be reversible over many months). Swelling of the brain (cerebrum) and crystal deposits of calcium oxalate in the walls of the small blood vessels of the brain were found at autopsy in people who died after acute ethylene glycol poisoning.</p> <p>Reproductive effects: Animal testing showed that ethylene glycol may affect fertility, survival of fetuses and the male reproductive organs.</p> <p>Effects on development: Animal studies indicate that birth defects may occur after exposure in pregnancy; there may also be reduction in foetal weight.</p> <p>Cancer: No studies are known regarding cancer effects in humans or animal, after skin exposure to ethylene glycol.</p> <p>Genetic toxicity: No human studies available, but animal testing results are consistently negative.</p>
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Dy-Mark Stencil Roller Ink R600 All Colours

<p><b>Dy-Mark Stencil Roller Ink R600 All Colours &amp; ETHYLENE GLYCOL MONOBUTYL ETHER</b></p>	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>For ethylene glycol monoalkyl ethers and their acetates (EGMAEs): Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE) and their acetates.</p> <p>EGMAEs are substrates for alcohol dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers.</p> <p><b>Acute Toxicity:</b> Oral LD50 values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable. Values range from LC0 &gt; 85 ppm (508 mg/m3) for EGHE, LC50 &gt; 400ppm (2620 mg/m3) for EGBEA to LC50 &gt; 2132 ppm (9061 mg/m3) for EGPE. No lethality was observed for any of these materials under these conditions. Dermal LD50 values in rabbits range from 435 mg/kg bw (EGBE) to 1500 mg/kg bw (EGBEA). Overall these category members can be considered to be of low to moderate acute toxicity. All category members cause reversible irritation to skin and eyes, with EGBEA less irritating and EGHE more irritating than the other category members. EGPE and EGBE are not sensitizers in experimental animals or humans. Signs of acute toxicity in rats, mice and rabbits are consistent with haemolysis (with the exception of EGHE) and non-specific CNS depression typical of organic solvents in general. Alkoxyacetic acid metabolites, propoxyacetic acid (PAA) and butoxyacetic acid (BAA), are responsible for the red blood cell hemolysis. Signs of toxicity in humans deliberately ingesting cleaning fluids containing 9-22% EGBE are similar to those of rats, with the exception of haemolysis. Although decreased blood haemoglobin and/or haemoglobinuria were observed in some of the human cases, it is not clear if this was due to haemolysis or haemodilution as a result of administration of large volumes of fluid. Red blood cells of humans are many-fold more resistant to toxicity from EGPE and EGBE <i>in vitro</i> than those of rats.</p> <p><b>Repeat dose toxicity:</b> The fact that the NOAEL for repeated dose toxicity of EGBE is less than that of EGPE is consistent with red blood cells being more sensitive to EGBE than EGPE. Blood from mice, rats, hamsters, rabbits and baboons were sensitive to the effects of BAA <i>in vitro</i> and displayed similar responses, which included erythrocyte swelling (increased haematocrit and mean corpuscular hemoglobin), followed by hemolysis. Blood from humans, pigs, dogs, cats, and guinea pigs was less sensitive to haemolysis by BAA <i>in vitro</i>.</p> <p><b>Mutagenicity:</b> In the absence and presence of metabolic activation, EGBE tested negative for mutagenicity in Ames tests conducted in <i>S. typhimurium</i> strains TA97, TA98, TA100, TA1535 and TA1537 and EGHE tested negative in strains TA98, TA100, TA1535, TA1537 and TA1538. <i>In vitro</i> cytogenetic and sister chromatid exchange assays with EGBE and EGHE in Chinese Hamster Ovary Cells with and without metabolic activation and <i>in vivo</i> micronucleus tests with EGBE in rats and mice were negative, indicating that these glycol ethers are not genotoxic.</p> <p><b>Carcinogenicity:</b> In a 2-year inhalation chronic toxicity and carcinogenicity study with EGBE in rats and mice a significant increase in the incidence of liver haemangiosarcomas was seen in male mice and forestomach tumours in female mice. It was decided that based on the mode of action data available, there was no significant hazard for human carcinogenicity</p> <p><b>Reproductive and developmental toxicity.</b> The results of reproductive and developmental toxicity studies indicate that the glycol ethers in this category are not selectively toxic to the reproductive system or developing fetus, developmental toxicity is secondary to maternal toxicity. The repeated dose toxicity studies in which reproductive organs were examined indicate that the members of this category are not associated with toxicity to reproductive organs (including the testes).</p> <p>Results of the developmental toxicity studies conducted via inhalation exposures during gestation periods on EGPE (rabbits -125, 250, 500 ppm or 531, 1062, or 2125 mg/m3 and rats - 100, 200, 300, 400 ppm or 425, 850, 1275, or 1700 mg/m3), EGBE (rat and rabbit - 25, 50, 100, 200 ppm or 121, 241, 483, or 966 mg/m3), and EGHE (rat and rabbit - 20.8, 41.4, 79.2 ppm or 124, 248, or 474 mg/m3) indicate that the members of the category are not teratogenic.</p> <p>The NOAELs for developmental toxicity are greater than 500 ppm or 2125 mg/m3 (rabbit-EGPE), 100 ppm or 425 mg/m3 (rat-EGPE), 50 ppm or 241 mg/m3 (rat EGBE) and 100 ppm or 483 mg/m3 (rabbit EGBE) and greater than 79.2 ppm or 474 mg/m3 (rat and rabbit-EGHE).</p> <p>Animal testing showed that exposure to ethylene glycol monobutyl ether resulted in toxicity to both the mother and the embryo. Reproductive effects were thought to be less than that of other monoalkyl ethers of ethylene glycol.</p> <p>Chronic exposure may cause anaemia, with enlargement and fragility of red blood cells. It is thought that in animals butoxyethanol may cause generalized clotting and bone infarction. In animals, 2-butoxyethanol also increased the rate of some cancers, including liver cancer.</p>
<p><b>Dy-Mark Stencil Roller Ink R600 All Colours &amp; ETHYLENE GLYCOL MONOBUTYL ETHER &amp; ETHANOL</b></p>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Dy-Mark Stencil Roller Ink R600 All Colours	Not Available	Not Available	Not Available	Not Available	Not Available
ethylene glycol monobutyl ether	LC50	96	Fish	1-700mg/L	2
	EC50	48	Crustacea	ca.1-800mg/L	2
	EC50	72	Algae or other aquatic plants	1-840mg/L	2
	NOEC	24	Crustacea	>1-mg/L	2
ethanol	LC50	96	Fish	11-mg/L	2
	EC50	48	Crustacea	2mg/L	4

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EC50	96	Algae or other aquatic plants	17.921mg/L	4
NOEC	2016	Fish	0.000375mg/L	4

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

**For Ethanol:**

log Kow: -0.31 to -0.32;  
Koc 1: Estimated BCF= 3;  
Half-life (hr) air: 144;  
Half-life (hr) H2O surface water: 144;  
Henry's atm m<sup>3</sup>/mol: 6.29E-06;  
BOD 5 if unstated: 0.93-1.67,63%  
COD: 1.99-2.11,97%;  
ThOD : 2.1.

**Environmental Fate:** Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process. The potential for volatilization of ethanol from dry soil surfaces may exist. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.  
**Atmospheric Fate:** Ethanol is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days. Ethanol readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.  
**Aquatic Fate:** When released into water ethanol readily evaporates and is biodegradable. Ethanol is not expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected and volatilization half-lives for a model river and model lake are 3 and 39 days, respectively. Bioconcentration in aquatic organisms is considered to be low. Hydrolysis and photolysis in sunlight surface waters is not expected to be an important environmental fate process for ethanol and is unlikely to be persistent in aquatic environments.

**For Ethelene Glycol Monoalkyl Ethers and their Acetates:**

log BCF: 0.463 to 0.732;  
LC50 : 94 to > 5000 mg/L. (aquatic species).

Members of this category include ethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE).  
**Environmental Fate:** Aquatic Fate - The ethers possess no functional groups that are readily subject to hydrolysis in the presence of waters. The acetates possess an ester group that hydrolyses in neutral ambient water under abiotic conditions. Will partition predominately to water and, to a lesser extent, to air and soil. Soil - Highly mobile in soil.  
**Ecotoxicity:** Ethelene glycol monoalkyl ethers and their acetates are readily biodegradable. The physical chemistry and environmental fate properties indicate that category members will not persist or bioconcentrate in the environment. Glycol ether acetates do not hydrolyze rapidly into their corresponding glycol ethers in water under environmental conditions. Glycol ether acetates are not acutely toxic to fish, specifically, zebra fish, rainbow trout and water fleas. Population changes were noted in freshwater and green algae species.

**For Glycol Ethers:**

**Environmental Fate:** Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.  
**Atmospheric Fate:** Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr).  
**Aquatic Fate:** In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).  
**Ecotoxicity:** Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

**DO NOT discharge into sewer or waterways.**

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)

**Bioaccumulative potential**

Ingredient	Bioaccumulation
ethylene glycol monobutyl ether	LOW (BCF = 2.51)
ethanol	LOW (LogKOW = -0.31)

**Mobility in soil**

Ingredient	Mobility
ethylene glycol monobutyl ether	HIGH (KOC = 1)
ethanol	HIGH (KOC = 1)

**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be</p>
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Dy-Mark Stencil Roller Ink R600 All Colours

	<p>applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	2X

**Land transport (ADG)**

<b>UN number</b>	2810				
<b>UN proper shipping name</b>	TOXIC LIQUID, ORGANIC, N.O.S. (contains ethylene glycol monobutyl ether)				
<b>Transport hazard class(es)</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">Class</td> <td>6.1</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	6.1	Subrisk	Not Applicable
Class	6.1				
Subrisk	Not Applicable				
<b>Packing group</b>	III				
<b>Environmental hazard</b>	Not Applicable				
<b>Special precautions for user</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">Special provisions</td> <td>223 274</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	223 274	Limited quantity	5 L
Special provisions	223 274				
Limited quantity	5 L				

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	2810														
<b>UN proper shipping name</b>	Toxic liquid, organic, n.o.s. * (contains ethylene glycol monobutyl ether)														
<b>Transport hazard class(es)</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">ICAO/IATA Class</td> <td>6.1</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>6L</td> </tr> </table>	ICAO/IATA Class	6.1	ICAO / IATA Subrisk	Not Applicable	ERG Code	6L								
ICAO/IATA Class	6.1														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	6L														
<b>Packing group</b>	III														
<b>Environmental hazard</b>	Not Applicable														
<b>Special precautions for user</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">Special provisions</td> <td>A3 A4 A137</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>663</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>220 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>655</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>60 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y642</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>2 L</td> </tr> </table>	Special provisions	A3 A4 A137	Cargo Only Packing Instructions	663	Cargo Only Maximum Qty / Pack	220 L	Passenger and Cargo Packing Instructions	655	Passenger and Cargo Maximum Qty / Pack	60 L	Passenger and Cargo Limited Quantity Packing Instructions	Y642	Passenger and Cargo Limited Maximum Qty / Pack	2 L
Special provisions	A3 A4 A137														
Cargo Only Packing Instructions	663														
Cargo Only Maximum Qty / Pack	220 L														
Passenger and Cargo Packing Instructions	655														
Passenger and Cargo Maximum Qty / Pack	60 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y642														
Passenger and Cargo Limited Maximum Qty / Pack	2 L														

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	2810						
<b>UN proper shipping name</b>	TOXIC LIQUID, ORGANIC, N.O.S. (contains ethylene glycol monobutyl ether)						
<b>Transport hazard class(es)</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">IMDG Class</td> <td>6.1</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	6.1	IMDG Subrisk	Not Applicable		
IMDG Class	6.1						
IMDG Subrisk	Not Applicable						
<b>Packing group</b>	III						
<b>Environmental hazard</b>	Not Applicable						
<b>Special precautions for user</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;">EMS Number</td> <td>F-A , S-A</td> </tr> <tr> <td>Special provisions</td> <td>223 274</td> </tr> <tr> <td>Limited Quantities</td> <td>5 L</td> </tr> </table>	EMS Number	F-A , S-A	Special provisions	223 274	Limited Quantities	5 L
EMS Number	F-A , S-A						
Special provisions	223 274						
Limited Quantities	5 L						

Dy-Mark Stencil Roller Ink R600 All Colours

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

**ETHYLENE GLYCOL MONOBUTYL ETHER IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**ETHANOL IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

**National Inventory Status**

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethylene glycol monobutyl ether; ethanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	01/11/2019
<b>Initial Date</b>	01/11/2009

**SDS Version Summary**

Version	Issue Date	Sections Updated
10.1.1.1	03/08/2016	Acute Health (inhaled)
11.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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**Dy-Mark Stencil Roller Ink R600 All Colours**

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