

Dy-Mark Flawchek Step 4 Developer

Dy-Mark

Chemwatch: **4689-36** Version No: **11.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **01/11/2019**Print Date: **24/04/2020**S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Dy-Mark Flawchek Step 4 Developer
19010104
FLAMMABLE LIQUID, N.O.S. (contains ethanol)
Not Available

Relevant identified uses of the substance or mixture and uses advised against

Details of the supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	http://www.dymark.com.au
Email	info@dymark.com.au

Emergency telephone number

Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	i I
Flammability	3		I I
Toxicity	1		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	0		4 = Extreme

Poisons Schedule	Not Applicable
Classification ^[1]	Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)





SIGNAL WORD

DANGER

Chemwatch: 4689-36 Page 2 of 12

Dy-Mark Flawchek Step 4 Developer

Issue Date: 01/11/2019 Print Date: 24/04/2020

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.

Precautionary statement(s) Prevention

Version No: 11.1.1.1

P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P321	Specific treatment (see advice on this label).
P362	Take off contaminated clothing and wash before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64-17-5	30-60	ethanol
108-65-6	10-30	propylene glycol monomethyl ether - mixture of isomers
Not Available	10-30	ingredients nonhazardous
Not Available		NOTE: Manufacturer has supplied full ingredient
Not Available		information to allow CHEMWATCH assessment.

SECTION 4 FIRST AID MEASURES

D

Description of first aid measur	es
Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.

Page 3 of 12

Version No: 11.1.1.1 Dy-Mark Flawchek Step 4 Developer Issue Date: 01/11/2019 Print Date: 24/04/2020

Ingestion

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Chemwatch: 4689-36

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- ▶ Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- ► Fructose administration is contra-indicated due to side effects.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- ► Water spray or fog Large fires only.

Do not use a water jet to fight fire.

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result	
dvice for firefighters		
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. 	
	Liquid and vapour are highly flammable. Severe fire bazard when exposed to heat, flame and/or oxidisers.	

Fire/Explosion Hazard

- Severe fire hazard when exposed to heat, flame and/or oxidisers
- Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ► On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include:

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

HAZCHEM

•3YE

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up.
	► Collect residues in a flammable waste container.
	► Clear area of personnel and move upwind.

Major Spills

- Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.

b Danson all inviting accounts

Issue Date: 01/11/2019 Chemwatch: 4689-36 Page 4 of 12 Version No: 11.1.1.1 Print Date: 24/04/2020

Dy-Mark Flawchek Step 4 Developer

- ▶ Water spray or fog may be used to disperse /absorb vapour. Contain spill with sand, earth or vermiculite
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Safe handling

Precautions for safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ► DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- ► DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources
- When handling, DO NOT eat, drink or smoke
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Other information

- ▶ Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
 - Store away from incompatible materials in a cool, dry well ventilated area.
 - Protect containers against physical damage and check regularly for leaks.
 - Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.

Suitable container

- For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
 - Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Storage incompatibility

- ▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.
- Avoid strong bases

















- Must not be stored together
- 0 - May be stored together with specific preventions
- May be stored together

Х

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethanol	Ethyl alcohol	1000 ppm / 1880 mg/m3	Not Available	Not Available	Not Available

 Chemwatch: 4689-36
 Page 5 of 12
 Issue Date: 01/11/2019

 Version No: 11.1.1.1
 Print Date: 24/04/2020

Dy-Mark Flawchek Step 4 Developer

Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	1-Methoxy-2-propanol acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethanol	Ethanol: (Ethyl alcohol)	Not Available	Not Available	15000* ppm
propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether; (Ucar Triol HG-170)	100 ppm	160 ppm	660 ppm
propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
ethanol	3,300 ppm	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

71	
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

generation into zo

controls

Appropriate engineering

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection





Within each range the appropriate value depends on:







·

- ► Safety glasses with side shields
- Chemical goggles.

Type of Contaminant:

Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

► Wear chemical protective gloves, e.g. PVC.

Wear safety footwear or safety gumboots, e.g. Rubber

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when

Air Speed:

Chemwatch: 4689-36 Page 6 of 12

Dy-Mark Flawchek Step 4 Developer

Issue Date: 01/11/2019 Print Date: 24/04/2020

making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material.
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374. AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

Excellent when breakthrough time > 480 min

- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

- ▶ Overalls
- ► PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower
- Other protection
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity
 - For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
 - Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

Version No: 11.1.1.1

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

Dy-Mark Flawchek Step 4 Developer

Material	СРІ
BUTYL	A
NEOPRENE	A
NITRILE	A
NITRILE+PVC	A
PE/EVAL/PE	A
PVC	В
NATURAL RUBBER	С
NATURAL+NEOPRENE	С

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory: may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	-

- * Continuous-flow; ** Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Dy-Mark Flawchek Step 4 Developer

Issue Date: **01/11/2019**Print Date: **24/04/2020**

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance

Version No: 11.1.1.1

White highly flammable liquid with a sweet solvent odour; miscile with water.

Note that all of the monopropylene glycol ethers may exist in two isomeric forms, alpha or beta. The alpha form, which is thermodynamically favored during synthesis, consists of a secondary alcohol configuration. The beta form consists of a primary alcohol. The two isomeric forms are shown above. The di- and tripropylene glycol ethers may form up to 4 and 8 isomeric forms, respectively. Even so, all isomers exhibit either the "alpha" or "beta" configuration, existing as secondary or primary alcohols, respectively. The distribution of isomeric forms for the di- and tripropylene glycols, as with the mono-PGEs, also results in predominantly the alpha form (i.e., a secondary alcohol). It should be noted that only the alpha isomer and isomeric mixtures (consisting predominantly of the alpha isomer) are produced commercially; the purified beta isomer is not produced at this time

Physical state	Liquid	Relative density (Water = 1)	0.85
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	78 initial	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	13 (ethanol)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	19 (ethanol)	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	3.3 (ethanol)	Volatile Component (%vol)	>60
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

compounds are more dangerous.

Information on toxicological effects

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can Inhaled cause further lung damage. PGME has an offensive odour, and may cause drowsiness and unconsciousness if higher concentrations are inhaled, and severe reactions involving the eyes, nose and throat Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness. Ingestion Accidental ingestion of the material may be damaging to the health of the individual. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. **Skin Contact** Open cuts, abraded or irritated skin should not be exposed to this material There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe Eye inflammation may be expected with pain. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also Chronic shows high doses can delay bone development.

Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents. Some glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain

Page 8 of 12 Issue Date: 01/11/2019

Dy-Mark Flawchek Step 4 Developer Print Date: 24/04/2020

Dy-Mark Flawchek Step 4	TOXICITY	IRRITATION
Developer	Not Available	Not Available
	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 124.7 mg/l/4H ^[2]	Eye (rabbit): 500 mg SEVERE
	Oral (rat) LD50: =1501 mg/kg ^[2]	Eye (rabbit):100mg/24hr-moderate
ethanol		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):20 mg/24hr-moderate
		Skin (rabbit):400 mg (open)-mild
		Skin: no adverse effect observed (not irritating) ^[1]
	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit) 230 mg mild
propylene glycol monomethyl	Inhalation (rat) LC50: 6510.0635325 mg/l/6h ^[2]	Eye (rabbit) 500 mg/24 h mild
ether - mixture of isomers	Oral (rat) LD50: 5155 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (rabbit) 500 mg open - mild
		Skin: no adverse effect observed (not irritating) ^[1]
Dy-Mark Flawchek Step 4	The material may produce severe irritation to the eye causing	g pronounced inflammation. Repeated or prolonged exposure to irritants may
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	effects were seen in rats but not in rabbits at this concentration Asthma-like symptoms may continue for months or even yea known as reactive airways dysfunction syndrome (RADS) who criteria for diagnosing RADS include the absence of previous asthma-like symptoms within minutes to hours of a document airflow pattern on lung function tests, moderate to severe brough production inflammation, without eosinophilia. RADS (or ast the concentration of and duration of exposure to the irritating result of exposure due to high concentrations of irritating sub disorder is characterized by difficulty breathing, cough and monosignificant acute toxicological data identified in literature seen and the support of the concentrations of irritating sub-	rs after exposure to the material ends. This may be due to a non-allergic condition nich can occur after exposure to high levels of highly irritating compound. Main is airways disease in a non-atopic individual, with sudden onset of persistent ted exposure to the irritant. Other criteria for diagnosis of RADS include a reversible inchial hyperreactivity on methacholine challenge testing, and the lack of minimal thma) following an irritating inhalation is an infrequent disorder with rates related to substance. On the other hand, industrial bronchitis is a disorder that occurs as a stance (often particles) and is completely reversible after exposure ceases. The nucus production.
Dy-Mark Flawchek Step 4 Developer & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	ether acetate (DPMA) and tripropylene glycol methyl ether (T Testing of a wide variety of propylene glycol ethers has show series. The common toxicities associated with the lower mole reproductive organs, the developing embryo and foetus, bloc In the ethylene series, metabolism of the terminal hydroxyl gi of the lower molecular weight homologues in the ethylene se Longer chain homologues in the ethylene series are not asso through formation of an alkoxyacetic acid. The predominant a manufacture of PGEs) is a secondary alcohol incapable of fo alkoxypropionic acids and these are linked to birth defects (a	ityl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl (PnM). That propylene glycol-based ethers are less toxic than some ethers of the ethylene ecular weight homologues of the ethylene series, such as adverse effects on the edular weight homologues of the ethylene series, such as adverse effects on the edular weight homologues of the ethylene series, such as adverse effects on the edular propylene glycol ethers roup produces and alkoxyacetic acid. The reproductive and developmental toxicities are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Disciated with reproductive toxicity, but can cause haemolysis in sensitive species, also alpha isomer of all the PGEs (which is thermodynamically favoured during wrining an alkoxypropionic acid. In contrast, beta-isomers are able to form the nd possibly, haemolytic effects). The alpha isomer comprises more than 95% of the SEs show relatively little toxicity. One of the main metabolites of the propylene glycol.

Dy-Mark Flawchek Step 4
Developer & ETHANOL &
PROPYLENE GLYCOL
MONOMETHYL ETHER -

MIXTURE OF ISOMERS

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in

animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.

Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.

glycol ethers are unlikely to possess genetic toxicity.

Legend:

X − Data either not available or does not fill the criteria for classification

Data available to make classification

Version No: 11.1.1.1

Dy-Mark Flawchek Step 4 Developer

Toxicity

Dy-Mark Flawchek Step 4 Developer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	11-mg/L	2
ethanol	EC50	48	Crustacea	2mg/L	4
	EC50	96	Algae or other aquatic plants	17.921mg/L	4
	NOEC	2016	Fish	0.000375mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	100mg/L	1
propylene glycol monomethyl ether - mixture of isomers	EC50	48	Crustacea	373mg/L	2
ether - mixture or isomers	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	NOEC	96	Algae or other aquatic plants	>=1-mg/L	2
Legend:	V3.12 (QSAR) -	Aquatic Toxicity Data (Estimated) 4. U	A Registered Substances - Ecotoxicological Info IS EPA, Ecotox database - Aquatic Toxicity Data ((Japan) - Bioconcentration Data 8. Vendor Data	5. ECETOC Aquatic Hazard	

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7 x 10-9 atm-m3/mole for TPM to 2.7 x10-9 atm-m3/mole for PnB. Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates. For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51). Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

log Kow: -0.31 to -0.32; Koc 1: Estimated BCF= 3; Half-life (hr) air: 144; Half-life (hr) H2O surface water: 144; Henry's atm m3 /mol: 6.29E-06; BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%;

ThOD: 2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process. The potential for volatilization of ethanol from dry soil surfaces may exist. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms. Atmospheric Fate: Ethanol is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days. Ethanol readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

Aquatic Fate: When released into water ethanol readily evaporates and is biodegradable. Ethanol is not expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected and volatilization half-lives for a model river and model lake are 3 and 39 days, respectively. Bioconcentration in aquatic organisms is considered to be low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol and is unlikely to be persistent in aquatic environments.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)

Bioaccumulative potential

Ingredient	Bioaccumulation	
ethanol	LOW (LogKOW = -0.31)	
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)	

Mobility in soil

Ingredient	Mobility
ethanol	HIGH (KOC = 1)
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)

Issue Date: 01/11/2019

Print Date: 24/04/2020

Chemwatch: **4689-36**Version No: **11.1.1.1**

Dy-Mark Flawchek Step 4 Developer

Issue Date: 01/11/2019 Print Date: 24/04/2020

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required



•3YE

Marine Pollutant
HAZCHEM

Land transport (ADG)

UN number	1993		
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethanol)		
Transport hazard class(es)	Class 3 Subrisk Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions 274 Limited quantity 1 L		

Air transport (ICAO-IATA / DGR)

UN number	1993			
UN proper shipping name	Flammable liquid, n.o.s. * (co	Flammable liquid, n.o.s. * (contains ethanol)		
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk No ERG Code 3H	ot Applicable		
Packing group	II .			
Environmental hazard	Not Applicable			
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack		A3 364 60 L 353 5 L	

Chemwatch: 4689-36 Page 11 of 12

Issue Date: 01/11/2019 Version No: 11.1.1.1 Print Date: 24/04/2020 Dy-Mark Flawchek Step 4 Developer

> Passenger and Cargo Limited Quantity Packing Instructions Y341

Passenger and Cargo Limited Maximum Qty / Pack 1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1993		
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethanol)		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group			
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number F-E , S-E Special provisions 274 Limited Quantities 1 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHANOL IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Chemical Footprint Project - Chemicals of High Concern List

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	01/11/2019
Initial Date	21/08/2007

SDS Version Summary

Version	Issue Date	Sections Updated
10.1.1.1	10/04/2017	Name
11.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Chemwatch: 4689-36 Page 12 of 12 Issue Date: 01/11/2019 Version No: 11.1.1.1 Print Date: 24/04/2020

Dy-Mark Flawchek Step 4 Developer

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.