

TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd

PO Box 1556 Toowong 4066

Phone: 1300 396 275 Fax: 1300 360 440

www.dymark.com.au



Dy-Mark BOND COVER Touch Up Paint



Dy-Mark BOND COVER Touch Up Paint is a premium quality, acrylic based, durable exterior satin finish coating. It has been specially formulated for the maintenance and repair of pre-painted metal surfaces, including COLORBOND® and powder coated finishes. It is ideal for touch ups on fences, gutters, fascia, downpipes, gates, window frames and roller doors.

DIRECTIONS FOR USE

Suitable Surfaces:

Pre painted metal surfaces, bare metal surfaces such as mild steel, galvanised and zinc coated steel and aluminium after application of suitable primer.

Ideal Application Temperature:

Between 10°C and 40°C. Avoid use in windy conditions.

Preparation:

Surfaces should be clean, dry and free from contaminants such as rust, oil, grease, dirt and salt. Thoroughly sand new metal and lightly sand previously painted surfaces to ensure maximum adhesion. Remove loose rust and flaking paint with a wire brush, scraper or mechanical sander. For best results always remove rust back to bare metal. Clean surface with Mineral Turps or **Dy-Mark General Purpose Thinner**. For superior protection and adhesion on larger bare metal areas it is recommended to prime with **Dy-Mark Zinc Guard™ Etch Primer**. If rust cannot be removed treat with **Dy-Mark Zinc Guard™ Rust Converter** then prime with appropriate **Dy-Mark Zinc Guard™ Grey, Red or White Primer**.

Application:

Before spraying, cover surrounding areas to protect from overspray. **Shake can** for at least 45 seconds **AFTER** the mixing ball begins to rattle. Shake the can occasionally during use. Hold the can upright approximately 20-25cm from the surface. Spray with a smooth sweeping motion. To prevent paint from sagging, apply several light coats rather than one heavy coat. Adjust red insert on nozzle to achieve desired spray pattern. Use horizontal setting to spray up and down and the vertical setting to spray across. (Refer to diagram on front)

Coverage:

Approximately 2m² per can (depending on the surface and amount of overspray).

Drying Time:

Touch dry in 15-20 mins (20°C). Recoat after 1 hr.

Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

After Spraying:

Prevent blocking by holding the can upside down and spraying until only clear gas escapes. Also **wipe spray tip** of nozzle clean.

Clean up wet paint with Mineral Turps or **Dy-Mark General Purpose Thinner**.

Note:

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Dy-Mark BONDCOVER will not retain its colour as long as the original COLORBOND® finish. Dy-Mark BONDCOVER will not match to faded/aged COLORBOND®.

Bluescope Acknowledgement:

COLORBOND®, ZINCALUME® and ® colour names are registered trademarks and ™ colour names are trademarks of Bluescope Steel Limited.

TECHNICAL DATA

Size:	300g Aerosol
Colour:	22 COLORBOND® colours; Basalt®, Classic Cream™, Cottage Green®, Cove®, Deep Ocean®, Dune®, Evening Haze®, Gully®, Ironstone®, Jasper®, Mangrove®, Manor Red®, Monument®, Night Sky®, Pale Eucalypt®, Paperbark®, Shale Grey™, Surfmist®, Terrain®, Wallaby®, Windspray® and Woodland Grey®.
Finish:	Satin
Consistency:	Liquid
Propellant:	Hydrocarbon propellant and Dimethyl Ether

STORAGE

Store locked up. Protect from sunlight. Store in a well-ventilated place. Do not expose to temperatures exceeding 50°C/122°F.

DISPOSAL

Dispose of contents/container according to regional regulations.

FIRST AID / SAFETY INFORMATION

Please refer to Safety Data Sheet before use. Safety data sheets are available from our website www.dymark.com.au or from the following QR code:



Call a POISON CENTRE: Australia 13 11 26, New Zealand 0800 764 766 or doctor/physician if you feel unwell.

Intentional misuse by deliberately inhaling contents can be harmful or fatal.

KEEP OUT OF REACH OF CHILDREN.

DISCLAIMER

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The information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface preparation, surface-specific conditions, surface types, correct application and environmental conditions.

Dy-Mark recommends customers undertake their own risk assessment prior to use, to determine the suitability of the product for the particular use intended.

It is essential that a sample of the product be applied to the intended area of use to ensure it is acceptable in appearance and finish and that it performs on the specific surface.

For further information please contact the Dy-Mark Sales and Customer Support Centre on 1300 396 275.