

Dy-Mark

Chemwatch Hazard Alert Code: 2

Chemwatch: 5405-19 Version No: 3.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **13/12/2022** Print Date: **14/12/2022** S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Dy-Mark Paint Marker Pen P10,P20 – All Colours
Chemical Name	Not Applicable
Synonyms	12071001 P10 Black, 12071002 P10 Red, 12071005 P10 Yellow, 12071011 P10 White, 12072001 P20 Black, 12072002 P20 Red, 12072003 P20 Blue, 12072004 P20 Green, 12072005 P20 Yellow, 12072009 P20 Pink, 12072011 P20 White
Proper shipping name	PRINTING INK, flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

	Solvent based marker pen contains maximum 30 ml ink. Note: Information on this SDS refers to ink sealed in this marker pen. The inks are
Relevant identified uses	contained in capillary or valve reservoirs and will not spill or leak under normal conditions or during intended product use. Potential for exposure
	still exists if the pen leaks, is exposed to high temperatures or is mechanically, physically abused or any kind of misused.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	http://www.dymark.com.au
Email	info@dymark.com.au

Emergency telephone number

J. J	
Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

	Min	Max	
Flammability	2	1	
Toxicity	0		0 = Minimum
Body Contact	0	1	1 = Low
Reactivity	1	1	2 = Moderate
Chronic	0	1	3 = Hight4 = Extreme

Poisons Schedule	Not Applicable
Classification ^[1]	Serious Eye Damage/Eye Irritation Category 2B
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Warning

Hazard star	tement(s)
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H320 Causes eye irritation.

Precautionary statement(s) Prevention

P264	Wash all exposed external body areas thoroughly after handling.
Precautionary statement(s) Response	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		marker ink contains
71-23-8	30-70	n-propanol
13463-67-7	1-20	C.I. Pigment White 6
1309-37-1	0-6	red iron oxide
1333-86-4	0-5	carbon black
147-14-8	0-5	C.I. Pigment Blue 15
7631-86-9	1-3	silica amorphous
14808-60-7	0-<1	silica crystalline - quartz
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures		
Eye Contact	 Not considered a normal route of entry. If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. 	
Skin Contact	Not considered a normal route of entry. If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.	
Inhalation	 Not considered a normal route of entry. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. 	
Ingestion	 Not considered a normal route of entry. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. 	

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

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Treat symptomatically.

To treat poisoning by the higher aliphatic alcohols (up to C7):

- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- + Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg).
- give 50% dextrose. • Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) carbon monoxide (CO) nitrogen oxides (NOX) silicon dioxide (SiO2) metal oxides

	other pyrolysis products typical of burning organic material. Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place. Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures. This may create a secondary hazard.
HAZCHEM	•3Y

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Secure load if safe to do so. Bundle/collect recoverable product. Collect remaining material in containers with covers for disposal.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services. Clean up all spills immediately. Wear protective clothing, safety glasses, dust mask, gloves. Secure load if safe to do so. Bundle/collect recoverable product. Use dry clean up procedures and avoid generating dust. Wacum up (consider explosion-proof machines designed to be grounded during storage and use). Water may be used to prevent dusting. Collect remaining material in containers with covers for disposal. Flush spill area with water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	 Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of overexposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid generation of static electricity. DO NOT use plastic buckets. Earth all lines and equipment. Use spark-free tools when handling. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	 Store in original containers in approved flammable liquid storage area. Store away from incompatible materials in a cool, dry, well-ventilated area. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. No smoking, naked lights, heat or ignition sources. Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. Keep adsorbents for leaks and spills readily available.





X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-propanol	Propyl alcohol	200 ppm / 492 mg/m3	614 mg/m3 / 250 ppm	Not Available	Not Available
Australia Exposure Standards	C.I. Pigment White 6	Titanium dioxide	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	red iron oxide	Iron oxide fume (Fe2O3) (as Fe)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	red iron oxide	Rouge dust	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	carbon black	Carbon black	3 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica, fused	0.05 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Silica gel	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Precipitated silica	10 mg/m3	Not Available	Not Available	 (a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fume (thermally generated)(respirable dust)	2 mg/m3	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica crystalline - quartz	Silica - Crystalline: Quartz (respirable dust)	0.05 mg/m3	Not Available	Not Available	Not Available
Emergency Limits						

Ingredient	TEEL-1	TEEL-2	TEEL-3
n-propanol	250 ppm	670 ppm	4000* ppm
C.I. Pigment White 6	30 mg/m3	330 mg/m3	2,000 mg/m3
red iron oxide	15 mg/m3	360 mg/m3	2,200 mg/m3
carbon black	9 mg/m3	99 mg/m3	590 mg/m3

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Ingredient	TEEL-1	TEEL-2		TEEL-3
silica amorphous	18 mg/m3	200 mg/m3		1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3		630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3		7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3		3,000 mg/m3
silica amorphous	18 mg/m3	740 mg/m3		4,500 mg/m3
silica crystalline - quartz	0.075 mg/m3	33 mg/m3		200 mg/m3
Ingredient	Original IDLH		Revised II	JLH
n-propanol	800 ppm		Not Availal	ble
C.I. Pigment White 6	5,000 mg/m3		Not Availal	ble
red iron oxide	2,500 mg/m3		Not Availal	ble
carbon black	1,750 mg/m3		Not Availal	ble
C.I. Pigment Blue 15	Not Available		Not Availa	ble
silica amorphous	3,000 mg/m3		Not Availal	ble
silica crystalline - quartz	25 mg/m3 / 50 mg/m3		Not Availal	ble

Exposure controls

None under normal operating conditions. Appropriate engineering Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use. controls Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment. Personal protection No special equipment required due to the physical form of the product. Safety glasses with side shields. Chemical goggles Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption Eye and face protection and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] Skin protection See Hand protection below No special equipment required due to the physical form of the product. Hands/feet protection Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber Body protection See Other protection below No special equipment required due to the physical form of the product. Overalls. PVC Apron. Other protection PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index". The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

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Material	CPI
NEOPRENE	А
NEOPRENE/NATURAL	А
NITRILE	А
NITRILE+PVC	А
TEFLON	А
VITON	В
NATURAL RUBBER	C
NATURAL+NEOPRENE	С
PVC	С

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Respiratory protection not normally required due to the physical form of the product.

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

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C: Poor to Dangerous Choice for other than short term immersion **NOTE**: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -* Where the glove is to be used on a short term, casual or infrequent basis, factors such

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Pens containing flammable coloured liquid (ink) with alcohol odour.				
Physical state	Manufactured	Relative density (Water = 1)	Not Available		
Odour	Not Available	Partition coefficient n-octanol / water	Not Available		
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available		
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available		
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available		
Initial boiling point and boiling range (°C)	*96 (liquid ink)	Molecular weight (g/mol)	Not Applicable		
Flash point (°C)	*23 (liquid ink)	Taste	Not Available		
Evaporation rate	Not Available	Explosive properties	Not Available		
Flammability	Flammable.	Oxidising properties	Not Available		
Upper Explosive Limit (%)	*13.5 (liquid ink)	Surface Tension (dyn/cm or mN/m)	Not Applicable		
Lower Explosive Limit (%)	*2.1 (liquid ink)	Volatile Component (%vol)	Not Available		
Vapour pressure (kPa)	Not Available	Gas group	Not Available		
Solubility in water	Not Available	pH as a solution (1%)	Not Available		
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available		

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Not normally a hazard due to physical form of product. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Subjects unacclimatised to n-propanol exposure experienced mild irritation of the eyes, nose and throat at a concentration of 400 parts per million. Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. Inhalation hazard is increased at higher temperatures. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
Ingestion	Not normally a hazard due to physical form of product. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)

Skin Contact	Not normally a hazard due to physical form of product. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. The calculated human skin permeability coefficient for n-propanol by the U.S. Environment Protection Agency is 1.3 x 10-3 cm/hr. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.			
Eye	Not normally a hazard due to physical form of product.			
Chronic	In applied to the eyes, this material causes severe eye damage. N-propanol is shown to cause dose dependent severe liver injury, malignant tumours (blood and liver cancers) and benign tumours in rats. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]			
	ΤΟΧΙΟΙΤΥ	IRRITATION		
Dy-Mark Paint Marker Pen	Dermal (None) LD50: 3787 mg/kg* ^[2]	Not Available		
P10,P20 – All Colours	Oral (None) LD50: 1747 mg/kg* ^[2]			
	ΤΟΧΙΟΙΤΥ	IRRITATION		
	Dermal (rabbit) LD50: 5040 mg/kg ^[2]	Eye (rabbit): 20 mg/24h moderate		
n-propanol	Inhalation(Rat) LC50: >33.8 mg/l4h ^[1]	Eye (rabbit): 4 mg open SEVERE		
	Oral (Rat) LD50; 1870 mg/kg ^[2]	Skin (rabbit): 20 mg/24h moderate		
		Skin (rabbit): 500 mg open mild		
	ΤΟΧΙCITY	IRRITATION		
	dermal (hamster) LD50: >=10000 mg/kg ^[2]	Eve: no adverse effect observed (not irritatino) ^[1]		
C.I. Pigment White 6	Inhalation(Rat) LC50: >2.28 mg/l4h ^[1]	Skin (rabbit)		
	Oral (Rat) LD50; >=2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]		
	τοχισιτχ	IRRITATION		
red iron oxide	Oral (Bat) D50: >5000 mg/kg ^[2]	Eve (rabbit): non-irritant		
		Skin (rabbit): non-irritant 24h		
	τοχιςιτγ	IRRITATION		
carbon black	Dermal (rabbit) LD50: >3000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]		
	Oral (Rat) LD50; >8000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]		
	τοχιςιτγ	IRRITATION		
C.I. Pigment Blue 15	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (human): non-irritant		
	Oral (Rat) LD50; >2000 mg/kg ^[1]	Skin (human): non-irritant		
	ΤΟΧΙΟΙΤΥ	IRRITATION		
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): non-irritating *		
silica amorphous	Inhalation(Rat) LC50: >0.139 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]		
	Oral (Rat) LD50; >1000 mg/kg ^[1]	Skin (rabbit): non-irritating *		
		Skin: no adverse effect observed (not irritating) ^[1]		
	ΤΟΧΙΟΙΤΥ	IRRITATION		
silica crystalline - quartz	Oral (Rat) LD50; 500 mg/kg ^[2]	Not Available		
Legend:	1. Value obtained from Europe ECHA Registered Substances specified data extracted from RTECS - Register of Toxic Effect	- Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise of of chemical Substances		
N-PROPANOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.			
C.I. PIGMENT WHITE 6	Substance has been investigated as a mutagen, tumorigen and primary irritant. Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals. Studies have differing conclusions on its cancer-causing potential.			

	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported No significant acute toxicological data identified in literature search.			
	WARNING: This substance has been classified by the I	ARC as Group 2B: Possibly Carcinog	enic to Humans.	
SILICA AMORPHOUS	effects were reversible. [PATTYS] For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals on humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals on humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SAS and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swa			
SILICA CRYSTALLINE - QUARTZ	The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 um) crystalline silica as being carcinogenic to humans . This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease. Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours. * Millions of particles per cubic foot (based on impinger samples counted by light field techniques). NOTE : the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.			
C.I. PIGMENT WHITE 6 & SILICA AMORPHOUS	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.			
Acute Toxicity	×	Carcinogenicity	×	
Skin Irritation/Corrosion	×	Reproductivity	×	
Serious Eye Damage/Irritation	¥	STOT - Single Exposure	×	
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×	
Mutagenicity	×	Aspiration Hazard	×	

Legend: 🗙

Data either not available or does not fill the criteria for classification
 Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Dy-Mark Paint Marker Pen P10,P20 – All Colours	Not Available	Not Available	Not Available	Not Available	Not Available
n-propanol	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	68.3mg/l	2
	EC50	48h	Crustacea	3339-3977mg/l	4
	LC50	96h	Fish	3800mg/l	2

	Endpoint	Test Duration (hr)	s	species		Value	Source
	BCF	1008h	F	ïsh		<1.1-9.6	7
	EC50	72h	A	Algae or other aquatic plants		3.75-7.58mg/l	4
C.I. Pigment White 6	EC50	48h	C	Crustacea		1.9mg/l	2
	NOEC(ECx)	504h	C	Crustacea		0.02mg/l	4
	LC50	96h	F	ïsh		1.85-3.06mg/l	4
	EC50	96h	A	lgae or other aquatic plants		179.05mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
	EC50	72h		Algae or other aquatic plants		18mg/l	2
red iron oxide	EC50	48h		Crustacea		>100mg/l	2
	NOEC(ECx)	504h		Fish		0.52mg/l	2
	LC50	96h		Fish		0.05mg/l	2
	Endpoint	Test Duration (hr)	Spe	ecies	Val	ue	Source
	EC50	72h	Alga	ae or other aquatic plants	>0.2	2mg/l	2
carbon black	EC50	48h	Cru	stacea	33.0)76-41.968mg/l	4
	NOEC(ECx)	24h	Cru	Crustacea 320		0ma/l	1
	LC50	96h	Fish	Fish >1		0mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
	BCF	1008h		Fish		<0.33-11	7
	EC50	72h	Algae or other aquatic plants			>100mg/l	2
C.I. Pigment Blue 15	EC50	48h	Crustacea			>100mg/l	2
	NOEC(ECx)	504h	Crustacea			>=1mg/l	2
	LC50	96h		Fish		~46mg/l	2
						- 3	
	Endpoint	Test Duration (hr)	Sp	pecies		Value	Source
	EC0(ECx)	24h	Cr	rustacea		>=10000mg/l	1
	EC50	72h	Al	gae or other aquatic plants		14.1mg/l	2
silica amorphous	EC50	48h	Cr	rustacea		>86mg/l	2
	LC50	96h	Fi	sh		1033.016mg/l	2
	EC50	96h	Al	gae or other aquatic plants		217.576mg/l	2
	Endpoint	Test Duration (hr)	5	Species		Value	Source
silica crystalline - quartz	Not Available	Not Available	1	Not Available		Not Available	Not Available

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-propanol	LOW	LOW
C.I. Pigment White 6	HIGH	HIGH
C.I. Pigment Blue 15	HIGH	HIGH
silica amorphous	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
n-propanol	LOW (LogKOW = 0.25)
C.I. Pigment White 6	LOW (BCF = 10)
C.I. Pigment Blue 15	LOW (BCF = 11)
silica amorphous	LOW (LogKOW = 0.5294)

Mobility in soil

Ingredient	Mobility
n-propanol	HIGH (KOC = 1.325)
C.I. Pigment White 6	LOW (KOC = 23.74)
C.I. Pigment Blue 15	LOW (KOC = 1000000000)
silica amorphous	LOW (KOC = 23.74)

SECTION 13 Disposal considerations

Waste treatment methods	
Product / Packaging disposal	 Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Marine Pollutant

HAZCHEM

Labels Required



Land transport (ADG)

UN number	1210		
UN proper shipping name	PRINTING INK, flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable		
Transport hazard class(es)	Class 3 Subrisk Not Applicable		
Packing group	III III III III III III III III III II		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions 163 223 367 Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

UN number	1210			
UN proper shipping name	Printing ink flammable; F	Printing ink flammable; Printing ink related material (including printing ink thinning or reducing compound), flammable		
Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subrisk ERG Code	3 Not Applicable 3L		
Packing group	Ш	III III III III III III III III III II		
Environmental hazard	Not Applicable			
Special precautions for user	Special provisions Cargo Only Packing In Cargo Only Maximum Passenger and Cargo Passenger and Cargo Passenger and Cargo Passenger and Cargo	Instructions Qty / Pack Packing Instructions Maximum Qty / Pack Limited Quantity Packing Instructions Limited Maximum Qty / Pack	A3 A72 A192 366 220 L 355 60 L Y344 10 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1210		
UN proper shipping name	PRINTING INK fla	PINTING INK flammable or PRINTING INK RELATED MATERIAL (including printing ink thinning or reducing compound), flammable	
Transport hazard class(es)	IMDG Class IMDG Subrisk	3 Not Applicable	
Packing group	Ш		
Environmental hazard	Not Applicable		

Special precautions for user	EMS Number	F-E, S-D
	Special provisions	163 223 367 955
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
n-propanol	Not Available
C.I. Pigment White 6	Not Available
red iron oxide	Not Available
carbon black	Not Available
C.I. Pigment Blue 15	Not Available
silica amorphous	Not Available
silica crystalline - quartz	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
n-propanol	Not Available
C.I. Pigment White 6	Not Available
red iron oxide	Not Available
carbon black	Not Available
C.I. Pigment Blue 15	Not Available
silica amorphous	Not Available
silica crystalline - quartz	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

n-propanol is found on the following regulatory lists Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 5 C.I. Pigment White 6 is found on the following regulatory lists Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

red iron oxide is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4 $\,$

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule ${\bf 6}$

carbon black is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

C.I. Pigment Blue 15 is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5 $\,$

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule ${\bf 6}$

silica amorphous is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring

Australian Inventory of Industrial Chemicals (AIIC)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Chemical Footprint Project - Chemicals of High Concern List International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

silica crystalline - quartz is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Chemical Footprint Project - Chemicals of High Concern List
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australian Inventory of Industrial Chemicals (AIIC)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (n-propanol; C.I. Pigment White 6; red iron oxide; carbon black; C.I. Pigment Blue 15; silica crystalline - quartz)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	13/12/2022
Initial Date	26/06/2020

SDS Version Summary

Version	Date of Update	Sections Updated
2.1	26/06/2020	Appearance, Classification, Disposal, Engineering Control, Fire Fighter (fire/explosion hazard), Ingredients, Personal Protection (other), Personal Protection (Respirator), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (suitable container), Use, Name
3.1	28/07/2020	Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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