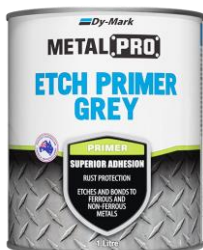


TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd
PO Box 1556 Toowong 4066
Phone: 1300 396 275 Fax: 1300 360 440
www.dymark.com.au



Dy-Mark® METALPRO ETCH PRIMER GREY (BULK)



Dy-Mark® MetalPro Etch Primer has been designed to provide superior adhesion to metals that are difficult to bond to. **Etch Primer** provides corrosion protection and is a suitable base for a range of top coats. A fast dry product, **Etch Primer** is suitable for use on; gates, fences, railings, pipes and gutters. It dries to a matt grey finish.

DIRECTIONS FOR USE

Suitable Surfaces:

Aluminium, galvanised iron, new steel, stainless steel, ZINCALUME®, copper and brass.

Ideal Application Temperature:

Between 10°C and 35°C.

Preparation:

MetalPro Etch Primer should not be applied to existing painted surfaces. Surface should be clean, dry and free from contaminants such as; rust, oil, grease, dirt and salt. Thoroughly sand new metal surfaces to ensure maximum adhesion and wipe down thoroughly with Acetone. For aged or lightly rusted surfaces remove loose rust with a wire brush, scraper or mechanical sander and wipe down thoroughly with Acetone. Correct surface preparation is essential for obtaining maximum coating performance.

Application:

The product can be applied with brush, roller or spray (airless or conventional). Stir the can thoroughly until the product is uniform with a flat stirrer. Continue mixing frequently during use.

Brush / Roller:

Apply even coats of the mixed material to the prepared surface. Thin if necessary for ease of application (maximum of 5% Xylene Thinner). When brushing/rolling additional coats may be required to achieve desired thickness.

Conventional Spraying:

Agitate paint pot regularly to avoid settling of the product. If necessary, thin the product with a maximum of 10% **Dy-Mark® Xylene Specialty Thinner** or **Dy-Mark® General Purpose Thinner** and apply at the pressure of 40-60psi.

Coverage:

Approximately 10-12m² per litre.

Drying Time:

Touch dry in 15-20 minutes (25°C). Recoat after 2-4 hours. Drying will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

Clean Up:

Clean up wet paint with, **Dy-Mark® Xylene Specialty Thinner** or **Dy-Mark® General Purpose Thinner**.

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TECHNICAL DATA

Size: 250ml, 500ml, 1L
Colour: Grey
Finish: Matt
Consistency: Liquid
Shelf life: 5 years

STORAGE

Store locked up. Store in well-ventilated place. Keep cool. Keep container tightly closed.

DISPOSAL

Dispose of contents/container according to regional regulations. Do not pour unwanted paint down the drain. Keep unwanted paint in sealed containers for disposal via chemical waste collections. Empty paint containers should be left open in a well-ventilated area to dry out. When dry, empty containers are recyclable via steel can recycling programs.

FIRST AID / SAFETY INFORMATION

Please refer to Safety Data Sheet before use. Safety data sheets are available from our website www.dymark.com.au or from the following QR code:



Contact a POISONS INFORMATION CENTRE: Australia 13 11 26, New Zealand 0800 764 766 or doctor/physician if you feel unwell.

KEEP OUT OF REACH OF CHILDREN.

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DISCLAIMER

The information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark®; including surface preparation, surface-specific conditions, surface types, correct application and environmental conditions.

Dy-Mark® recommends customers undertake their own risk assessment prior to use, to determine the suitability of the product for the particular use intended.

It is essential that a sample of the product be applied to the intended area of use to ensure it is acceptable in appearance and finish and that it performs on the specific surface.

For further information please contact the Dy-Mark® Sales and Customer Support Centre on 1300 396 275.