



## Dy-Mark Mark-Tex Tex Pen

### Dy-Mark

Chemwatch: 4784-08

Version No: 13.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

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S.GHS.AUS.EN.E

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

Product name	Dy-Mark Mark-Tex Tex Pen
Chemical Name	Not Applicable
Synonyms	Product Code: 16030, 16033, 16034, 26033, 26034; 12760101 Black, 12760102 Red, 12760105 Yellow, 12760111 White
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) (contains 1,2,4-trimethyl benzene and naphtha petroleum, light aromatic solvent)
Chemical formula	Not Applicable
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solvent based marker. Use according to manufacturer's directions.
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### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Dy-Mark
Address	89 Formation Street Wacol QLD 4076 Australia
Telephone	+61 7 3327 3004
Fax	+61 7 3327 3009
Website	<a href="http://www.dymark.com.au">http://www.dymark.com.au</a>
Email	info@dymark.com.au

### Emergency telephone number

Association / Organisation	Dy-Mark
Emergency telephone numbers	+61 7 3327 3099
Other emergency telephone numbers	Not Available

## SECTION 2 Hazards identification

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

#### Chemwatch Hazard Ratings

	Min	Max
Flammability	2	
Toxicity	2	
Body Contact	2	
Reactivity	1	
Chronic	3	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	S5
Classification [1]	Flammable Liquids Category 3, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

### Label elements

## Dy-Mark Mark-Tex Tex Pen

Hazard pictogram(s)	  
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Signal word	Danger
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## Hazard statement(s)

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.

## Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
1332-58-7	<30	kaolin
13463-67-7	<30	titanium dioxide
64742-95-6.	<30	naphtha petroleum, light aromatic solvent
95-63-6	<30	1,2,4-trimethyl benzene
1333-86-4	<5	carbon black
7631-86-9	<5	silica amorphous

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CAS No	%[weight]	Name
108-67-8	<5	<u>1,3,5-trimethyl benzene</u>
8052-41-3	<5	<u>Stoddard Solvent</u>
21645-51-2	<5	<u>aluminium hydroxide</u>
1330-20-7	<5	<u>xylene</u>
Not Available	<5	isopropyl benzene - cumene
100-41-4	<1	<u>ethylbenzene</u>
<b>Legend:</b> 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available		

## SECTION 4 First aid measures

## Description of first aid measures

<b>Eye Contact</b>	If this product comes in contact with the eyes: <ul style="list-style-type: none"> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	If skin contact occurs: <ul style="list-style-type: none"> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li><b>If swallowed do NOT induce vomiting.</b></li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

## Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

## SECTION 5 Firefighting measures

## Extinguishing media

- Water spray or fog.
- Alcohol stable foam.
- Dry chemical powder.
- Carbon dioxide.

## Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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## Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li><b>DO NOT</b> approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>Liquid and vapour are flammable.</li> <li>Moderate fire hazard when exposed to heat or flame.</li> <li>Vapour forms an explosive mixture with air.</li> <li>Moderate explosion hazard when exposed to heat or flame.</li> <li>Vapour may travel a considerable distance to source of ignition.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p>

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	carbon dioxide (CO <sub>2</sub> ) carbon monoxide (CO) nitrogen oxides (NO <sub>x</sub> ) silicon dioxide (SiO <sub>2</sub> ) metal oxides other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke
HAZCHEM	*3Y

## SECTION 6 Accidental release measures

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>Wipe up.</li> <li>Collect residues in a flammable waste container.</li> </ul>
Major Spills	<ul style="list-style-type: none"> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Consider evacuation (or protect in place).</li> <li>No smoking, naked lights or ignition sources.</li> <li>Increase ventilation.</li> <li>Stop leak if safe to do so.</li> <li>Water spray or fog may be used to disperse /absorb vapour.</li> <li>Contain spill with sand, earth or vermiculite.</li> <li>Use only spark-free shovels and explosion proof equipment.</li> <li>Collect recoverable product into labelled containers for recycling.</li> <li>Absorb remaining product with sand, earth or vermiculite.</li> <li>Collect solid residues and seal in labelled drums for disposal.</li> <li>Wash area and prevent runoff into drains.</li> <li>If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

## Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li><b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of overexposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li><b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid generation of static electricity.</li> <li><b>DO NOT use plastic buckets.</b></li> <li>Earth all lines and equipment.</li> <li>Use spark-free tools when handling.</li> <li>Avoid contact with incompatible materials.</li> <li><b>When handling, DO NOT eat, drink or smoke.</b></li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
Other information	<ul style="list-style-type: none"> <li>Store in original containers in approved flammable liquid storage area.</li> <li>Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li><b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>No smoking, naked lights, heat or ignition sources.</li> <li>Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>Keep adsorbents for leaks and spills readily available.</li> </ul>

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- ▶ Protect containers against physical damage and check regularly for leaks.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- In addition, for tank storages (where appropriate):
- ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.
  - ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
  - ▶ Storage tanks should be above ground and diked to hold entire contents.

## Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid strong acids, bases.</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	kaolin	Kaolin	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	carbon black	Carbon black	3 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica, fused	0.05 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fume (thermally generated)(respirable dust)	2 mg/m3	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Silica gel	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Precipitated silica	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	silica amorphous	Silica - Amorphous: Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	Stoddard Solvent	White spirits	790 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	ethylbenzene	Ethyl benzene	100 ppm / 434 mg/m3	543 mg/m3 / 125 ppm	Not Available	Not Available

## Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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Ingredient	TEEL-1	TEEL-2	TEEL-3
titanium dioxide	30 mg/m3	330 mg/m3	2,000 mg/m3
naphtha petroleum, light aromatic solvent	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
1,2,4-trimethyl benzene	140 mg/m3	360 mg/m3	2,200 mg/m3
1,2,4-trimethyl benzene	Not Available	Not Available	480 ppm
carbon black	9 mg/m3	99 mg/m3	590 mg/m3
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3
1,3,5-trimethyl benzene	Not Available	Not Available	480 ppm
Stoddard Solvent	300 mg/m3	1,800 mg/m3	29500** mg/m3
aluminium hydroxide	8.7 mg/m3	73 mg/m3	440 mg/m3
xylene	Not Available	Not Available	Not Available
ethylbenzene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
kaolin	Not Available	Not Available
titanium dioxide	5,000 mg/m3	Not Available
naphtha petroleum, light aromatic solvent	Not Available	Not Available
1,2,4-trimethyl benzene	Not Available	Not Available
carbon black	1,750 mg/m3	Not Available
silica amorphous	3,000 mg/m3	Not Available
1,3,5-trimethyl benzene	Not Available	Not Available
Stoddard Solvent	20,000 mg/m3	Not Available
aluminium hydroxide	Not Available	Not Available
xylene	900 ppm	Not Available
ethylbenzene	800 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
1,2,4-trimethyl benzene	E	≤ 0.1 ppm
1,3,5-trimethyl benzene	E	≤ 0.1 ppm
aluminium hydroxide	E	≤ 0.01 mg/m³

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>	
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
	Within each range the appropriate value depends on:	
Lower end of the range		Upper end of the range
1: Room air currents minimal or favourable to capture		1: Disturbing room air currents

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	<p>2: Contaminants of low toxicity or of nuisance value only.</p> <p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p> <p>2: Contaminants of high toxicity</p> <p>3: High production, heavy use</p> <p>4: Small hood-local control only</p> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> <li>· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.</li> <li>· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.</li> <li>· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)</li> </ul>
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> </ul>



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- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
TEFLON	A
VITON	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used.
- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

Appearance	Coloured opaque thick viscosity flammable liquid with an aromatic odour; not miscible with water.		
Physical state	Liquid	Relative density (Water = 1)	>1
Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	158.89-170	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	42.22	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available



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Upper Explosive Limit (%)	12.3	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.9	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>1	VOC g/L	<430

## SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful.</p>
Ingestion	<p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.</p>
Skin Contact	<p>The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>The liquid may be able to be mixed with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.</p>
Chronic	<p>Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material.</p> <p>Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p>

Dy-Mark Mark-Tex Tex Pen	TOXICITY	IRRITATION
	Not Available	Not Available
kaolin	TOXICITY	IRRITATION
	Not Available	Not Available
titanium dioxide	TOXICITY	IRRITATION
	dermal (hamster) LD50: $\geq 10000$ mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50: $>2.28$ mg/L4h <sup>[1]</sup>	Skin (human): 0.3 mg /3D (int)-mild *
naphtha petroleum, light aromatic solvent	TOXICITY	IRRITATION
	Oral (Rat) LD50: $\geq 2000$ mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: $>1900$ mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	TOXICITY	IRRITATION
	Inhalation(Rat) LC50: $>4.42$ mg/L4h <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: $>4500$ mg/kg <sup>[1]</sup>	

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1,2,4-trimethyl benzene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >3160 mg/kg <sup>[2]</sup>	Not Available
	Inhalation(Rat) LC50: 18 mg/L4h <sup>[2]</sup>	
	Oral (Rat) LD50: 6000 mg/kg <sup>[1]</sup>	
carbon black	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
silica amorphous	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): non-irritating ** [Grace]
	Inhalation(Rat) LC50: >0.09<0.84 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >1000 mg/kg <sup>[1]</sup>	Skin (rabbit): non-irritating *
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
1,3,5-trimethyl benzene	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >3460 mg/kg <sup>[1]</sup>	Eye (rabbit): 500 mg/24h mild
	Inhalation(Rat) LC50: 24 mg/L4h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 6000 mg/kg <sup>[1]</sup>	Skin (rabbit): 20 mg/24h moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
Stoddard Solvent	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >3000 mg/kg <sup>[1]</sup>	Eye (hmn) 470 ppm/15m irrit.
	Inhalation(Rat) LC50: >5.5 mg/l4h <sup>[1]</sup>	Eye (rabbit) 500 mg/24h moderate
	Oral (Rat) LD50: >5000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
aluminium hydroxide	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation(Rat) LC50: >2.3 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
xylene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant
	Inhalation(Rat) LC50: 5000 ppm4h <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVERE
	Oral (Mouse) LD50: 2119 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit):500 mg/24h moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
ethylbenzene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 17800 mg/kg <sup>[2]</sup>	Eye (rabbit): 500 mg - SEVERE
	Inhalation(Rat) LC50: 17.2 mg/l4h <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 3500 mg/kg <sup>[2]</sup>	Skin (rabbit): 15 mg/24h mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>KAOLIN</b>	For bentonite clays: Bentonite (CAS No. 1302-78-9) consists of a group of clays formed by crystallization of vitreous volcanic ashes that were deposited in water. The expected acute oral toxicity of bentonite in humans is very low. However, when bentonite had been used as a prophylactic paste, larger amounts caused severe eye injury, including abscesses behind the cornea. In animals, large amounts caused decreased growth, muscle weakness and death with marked changes in both calcium and phosphorus metabolism. Bentonite, in animals, caused lung scarring if instilled into the windpipe. Bentonite clay dust is believed to be responsible for asthma in workers in an American processing plant. Swallowing bentonite without adequate liquids may result in intestinal obstruction in humans. Chronically swallowing bentonite has been reported to cause muscle inflammation.
<b>TITANIUM DIOXIDE</b>	* IUCLID Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, it may deposit in lung tissue and lymph nodes causing dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrated only the

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	<p>outermost layer of the skin, suggesting that healthy skin may be an effective barrier. There is no substantive data on genetic damage, though cases have been reported in experimental animals. Studies have differing conclusions on its cancer-causing potential.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT	<p>Inhalation (rat) TCLo: 1320 ppm/6h/90D-I * [Devoe] For Low Boiling Point Naphthas (LBPNs):</p> <p><b>Acute toxicity:</b> LBPNs generally have low acute toxicity by the oral (median lethal dose [LD50] in rats &gt; 2000 mg/kg-bw), inhalation (LD50 in rats &gt; 5000 mg/m3) and dermal (LD50 in rabbits &gt; 2000 mg/kg-bw) routes of exposure Most LBPNs are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices.</p> <p><b>Sensitisation:</b> LBPNs do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies</p> <p><b>Repeat dose toxicity:</b> The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPN substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNs in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNs, were considered species- and sex-specific. These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans. The resulting nephrotoxicity and subsequent carcinogenesis in male rats were therefore not considered in deriving LOAEC/LOAEL values. Only a limited number of studies of short-term and subchronic duration were identified for site-restricted LBPNs. The lowest LOAEC identified in these studies, via the inhalation route, is 5475 mg/m3, based on a concentration-related increase in liver weight in both male and female rats following a 13-week exposure to light catalytic cracked naphtha. Shorter exposures of rats to this test substance resulted in nasal irritation at 9041 mg/m3 No systemic toxicity was reported following dermal exposure to light catalytic cracked naphtha, but skin irritation and accompanying histopathological changes were increased, in a dose-dependent manner, at doses as low as 30 mg/kg-bw per day when applied 5 days per week for 90 days in rats No non-cancer chronic toxicity studies (= 1 year) were identified for site-restricted LBPNs and very few non-cancer chronic toxicity studies were identified for other LBPNs. An LOAEC of 200 mg/m3 was noted in a chronic inhalation study that exposed mice and rats to unleaded gasoline (containing 2% benzene). This inhalation LOAEC was based on ocular discharge and ocular irritation in rats. At the higher concentration of 6170 mg/m3, increased kidney weight was observed in male and female rats (increased kidney weight was also observed in males only at 870 mg/m3). Furthermore, decreased body weight in male and female mice was also observed at 6170 mg/m3 A LOAEL of 714 mg/kg-bw was identified for dermal exposure based on local skin effects (inflammatory and degenerative skin changes) in mice following application of naphtha for 105 weeks. No systemic toxicity was reported.</p> <p><b>Genotoxicity:</b> Although few genotoxicity studies were identified for the site-restricted LBPNs, the genotoxicity of several other LBPN substances has been evaluated using a variety of in vivo and in vitro assays. While in vivo genotoxicity assays were negative overall, the in vitro tests exhibited mixed results. For in vivo genotoxicity tests, LBPNs exhibited negative results for chromosomal aberrations and micronuclei induction, but exhibited positive results in one sister chromatid exchange assay although this result was not considered definitive for clastogenic activity as no genetic material was unbalanced or lost. Mixtures that were tested, which included a number of light naphthas, displayed mixed results (i.e., both positive and negative for the same assay) for chromosomal aberrations and negative results for the dominant lethal mutation assay. Unleaded gasoline (containing 2% benzene) was tested for its ability to induce unscheduled deoxyribonucleic acid (DNA) synthesis (UDS) and replicative DNA synthesis (RDS) in rodent hepatocytes and kidney cells. UDS and RDS were induced in mouse hepatocytes via oral exposure and RDS was induced in rat kidney cells via oral and inhalation exposure. Unleaded gasoline (benzene content not stated) exhibited negative results for chromosomal aberrations and the dominant lethal mutation assay and mixed results for atypical cell foci in rodent renal and hepatic cells. For in vitro genotoxicity studies, LBPNs were negative for six out of seven Ames tests, and were also negative for UDS and for forward mutations. LBPNs exhibited mixed or equivocal results for the mouse lymphoma and sister chromatid exchange assays, as well as for cell transformation and positive results for one bacterial DNA repair assay. Mixtures that were tested, which included a number of light naphthas, displayed negative results for the Ames and mouse lymphoma assays. Gasoline exhibited negative results for the Ames test battery, the sister chromatid exchange assay and for one mutagenicity assay. Mixed results were observed for UDS and the mouse lymphoma assay. While the majority of in vivo genotoxicity results for LBPN substances are negative, the potential for genotoxicity of LBPNs as a group cannot be discounted based on the mixed in vitro genotoxicity results.</p> <p><b>Carcinogenicity:</b> Although a number of epidemiological studies have reported increases in the incidence of a variety of cancers, the majority of these studies are considered to contain incomplete or inadequate information. Limited data, however, are available for skin cancer and leukemia incidence, as well as mortality among petroleum refinery workers. It was concluded that there is limited evidence supporting the view that working in petroleum refineries entails a carcinogenic risk (Group 2A carcinogen). IARC (1989a) also classified gasoline as a Group 2B carcinogen; it considered the evidence for carcinogenicity in humans from gasoline to be inadequate and noted that published epidemiological studies had several limitations, including a lack of exposure data and the fact that it was not possible to separate the effects of combustion products from those of gasoline itself. Similar conclusions were drawn from other reviews of epidemiological studies for gasoline (US EPA 1987a, 1987b). Thus, the evidence gathered from these epidemiological studies is considered to be inadequate to conclude on the effect of human exposure to LBPN substances. No inhalation studies assessing the carcinogenicity of the site-restricted LBPNs were identified. Only unleaded gasoline has been examined for its carcinogenic potential, in several inhalation studies. In one study, rats and mice were exposed to 0, 200, 870 or 6170 mg/m3 of a 2% benzene formulation of the test substance, via inhalation, for approximately 2 years. A statistically significant increase in hepatocellular adenomas and carcinomas, as well as a non-statistical increase in renal tumours, were observed at the highest dose in female mice. A dose-dependent increase in the incidence of primary renal neoplasms was also detected in male rats, but this was not considered to be relevant to humans, as discussed previously. Carcinogenicity was also assessed for unleaded gasoline, via inhalation, as part of initiation/promotion studies. In these studies, unleaded gasoline did not appear to initiate tumour formation, but did show renal cell and hepatic tumour promotion ability, when rats and mice were exposed, via inhalation, for durations ranging from 13 weeks to approximately 1 year using an initiation/promotion protocol. However, further examination of data relevant to the composition of unleaded gasoline demonstrated that this is a highly-regulated substance; it is expected to contain a lower percentage of benzene and has a discrete component profile when compared to other substances in the LBPN group. Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPN substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 (R45: may cause cancer) (benzene content = 0.1% by weight). IARC has classified gasoline, an LBPN, as a Group 2B carcinogen (possibly carcinogenic to humans) and "occupational exposures in petroleum refining" as Group 2A carcinogens (probably carcinogenic to humans). Several studies were conducted on experimental animals to investigate the dermal carcinogenicity of LBPNs. The majority of these studies were conducted through exposure of mice to doses ranging from 694-1351 mg/kg-bw, for durations ranging from 1 year to the animals lifetime or until a tumour persisted for 2 weeks. Given the route of exposure, the studies specifically examined the formation of skin tumours. Results for carcinogenicity via dermal exposure are mixed. Both malignant and benign skin tumours were induced with heavy catalytic cracked naphtha, light catalytic cracked naphtha, light straight-run naphtha and naphtha. Significant increases in squamous cell carcinomas were also observed when mice were dermally treated with Stoddard solvent, but the latter was administered as a mixture (90% test substance), and the details of the study were not available. In contrast, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha</p>

	<p>or unleaded gasoline was dermally applied to mice. Negative results for skin tumours were also observed in male mice dermally exposed to sweetened naphtha using an initiation/promotion protocol.</p> <p>Reproductive/ Developmental toxicity:</p> <p>No reproductive or developmental toxicity was observed for the majority of LBP substances evaluated. Most of these studies were carried out by inhalation exposure in rodents.</p> <p>NOAEC values for reproductive toxicity following inhalation exposure ranged from 1701 mg/m<sup>3</sup> (CAS RN 8052-41-3) to 27 687 mg/m<sup>3</sup> (CAS RN 64741-63-5) for the LBPNs group evaluated, and from 7690 mg/m<sup>3</sup> to 27 059 mg/m<sup>3</sup> for the site-restricted light catalytic cracked and full-range catalytic reformed naphthas. However, a decreased number of pups per litter and higher frequency of post-implantation loss were observed following inhalation exposure of female rats to hydrotreated heavy naphtha (CAS RN 64742-48-9) at a concentration of 4679 mg/m<sup>3</sup>, 6 hours per day, from gestational days 7-20. For dermal exposures, NOAEL values of 714 mg/kg-bw (CAS RN 8030-30-6) and 1000 mg/kg-bw per day (CAS RN 68513-02-0) were noted. For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cracked naphtha at 2000 mg/kg on gestational day 13.</p> <p>For most LBPNs, no treatment-related developmental effects were observed by the different routes of exposure. However, developmental toxicity was observed for a few naphthas. Decreased foetal body weight and an increased incidence of ossification variations were observed when rat dams were exposed to light aromatized solvent naphtha, by gavage, at 1250 mg/kg-bw per day. In addition, pregnant rats exposed by inhalation to hydrotreated heavy naphtha at 4679 mg/m<sup>3</sup> delivered pups with higher birth weights. Cognitive and memory impairments were also observed in the offspring.</p> <p>Low Boiling Point Naphthas [Site-Restricted]</p> <p>Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver.</p> <p>For C9 aromatics (typically trimethylbenzenes – TMBs)</p> <p>Acute toxicity: Animal testing shows that semi-lethal concentrations and doses vary amongst this group. The semilethal concentrations for inhalation range from 6000 to 10000 mg/cubic metre for C9 aromatic naphtha and 18000-24000 mg/cubic metre for 1,2,4- and 1,3,5-TMB, respectively.</p> <p>Irritation and sensitization: Results from animal testing indicate that C9 aromatic hydrocarbon solvents are mildly to moderately irritating to the skin, minimally irritating to the eye, and have the potential to irritate the airway and cause depression of breathing rate. There is no evidence that it sensitizes skin.</p> <p>Repeated dose toxicity: Animal studies show that chronic inhalation toxicity for C9 aromatic hydrocarbon solvents is slight. Similarly, oral exposure does not appear to pose a high toxicity hazard for pure trimethylbenzene isomers.</p> <p>Mutation-causing ability: No evidence of mutation-causing ability and genetic toxicity was found in animal and laboratory testing.</p> <p>Reproductive and developmental toxicity: No definitive effects on reproduction were seen, although reduction in weight in developing animals may be seen at concentrations that are toxic to the mother.</p>
1,2,4-TRIMETHYL BENZENE	CHEMWATCH 2325 1,3,5-trimethylbenzene
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m <sup>3</sup> /6h/90D-I Nil reported
SILICA AMORPHOUS	<p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p> <p>For silica amorphous:</p> <p>Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.</p> <p>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.</p> <p>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.</p> <p>Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.</p> <p>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.</p> <p>Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.</p> <p>Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>For Synthetic Amorphous Silica (SAS)</p> <p>Repeated dose toxicity</p> <p>Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet.</p> <p>Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m<sup>3</sup> based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m<sup>3</sup> based on reversible effects in the lungs and effects in the nasal cavity.</p> <p>For silane treated synthetic amorphous silica:</p> <p>Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested.</p> <p>There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.</p>
1,3,5-TRIMETHYL BENZENE	CHEMWATCH 12171 1,2,4-trimethylbenzene
	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
XYLENE	Reproductive effector in rats

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ETHYLBENZENE	<p>Liver changes, uterine tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded. Ethylbenzene is readily absorbed when inhaled, swallowed or in contact with the skin. It is distributed throughout the body, and passed out through urine. It may irritate the skin, eyes and may cause hearing loss if exposed to high doses. Long Term exposure may cause damage to the kidney, liver and lungs, including a tendency to cancer formation, according to animal testing. There is no research on its effect on sex organs and unborn babies.</p> <p><b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.</p>
KAOLIN & TITANIUM DIOXIDE & CARBON BLACK & ALUMINIUM HYDROXIDE	No significant acute toxicological data identified in literature search.
TITANIUM DIOXIDE & 1,2,4-TRIMETHYL BENZENE & 1,3,5-TRIMETHYL BENZENE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
TITANIUM DIOXIDE & 1,3,5-TRIMETHYL BENZENE & XYLENE & ETHYLBENZENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
TITANIUM DIOXIDE & CARBON BLACK & ETHYLBENZENE	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT & 1,2,4-TRIMETHYL BENZENE & 1,3,5-TRIMETHYL BENZENE	<p>For trimethylbenzenes:</p> <p>Absorption of 1,2,4-trimethylbenzene occurs after exposure by swallowing, inhalation, or skin contact. In the workplace, inhalation and skin contact are the most important routes of absorption; whole-body toxic effects from skin absorption are unlikely to occur as the skin irritation caused by the chemical generally leads to quick removal. The substance is fat-soluble and may accumulate in fatty tissues. It is also bound to red blood cells in the bloodstream. It is excreted from the body both by exhalation and in the urine.</p> <p>Acute toxicity: Direct contact with liquid 1,2,4-trimethylbenzene is irritating to the skin, and breathing the vapour is irritating to the airway, causing lung inflammation. Breathing high concentrations of the chemical vapour causes headache, fatigue and drowsiness. In humans, liquid 1,2,4-trimethylbenzene is irritating to the skin and inhalation of the vapour causes chemical pneumonitis. Direct skin contact causes dilation of blood vessels, redness and irritation.</p> <p>Nervous system toxicity: 1,2,4-trimethylbenzene depresses the central nervous system. Exposure to solvent mixtures in the workplace containing the chemical causes headache, fatigue, nervousness and drowsiness.</p> <p>Subacute/chronic toxicity: Long-term exposure to solvents containing 1,2,4-trimethylbenzene may cause nervousness, tension and inflammation of the bronchi. Painters that worked for several years with a solvent containing 50% 1,2,4-trimethylbenzene and 30% 1,3,5-trimethylbenzene showed nervousness, tension and anxiety, asthmatic bronchitis, anaemia and changes in blood clotting; blood effects may have been due to trace amounts of benzene. Animal testing showed that inhaling trimethylbenzene may alter blood counts, with reduction in lymphocytes and an increase in neutrophils.</p> <p>Genetic toxicity: Animal testing does not show that the C9 fraction causes mutations or chromosomal aberrations.</p> <p>Developmental / reproductive toxicity: Animal testing showed that the C9 fraction of 1,2,4-trimethylbenzene caused reproductive toxicity.</p>
NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT & STODDARD SOLVENT	<p>For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation.</p> <p>Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans.</p> <p>Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants).</p> <p>Reproductive toxicity: Animal studies show that high concentrations of toluene (&gt;0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.</p> <p>Human effects: Prolonged or repeated contact may cause defatting of the skin which can lead to skin inflammation and may make the skin more susceptible to irritation and penetration by other materials.</p> <p>Animal testing shows that exposure to gasoline over a lifetime can cause kidney cancer, but the relevance in humans is questionable.</p>
1,2,4-TRIMETHYL BENZENE & 1,3,5-TRIMETHYL BENZENE	Other Toxicity data is available for CHEMWATCH 12172 1,2,3-trimethylbenzene
SILICA AMORPHOUS & XYLENE	<p>The substance is classified by IARC as Group 3:</p> <p><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
XYLENE & ETHYLBENZENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Dy-Mark Mark-Tex Tex Pen	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Continued...



## Dy-Mark Mark-Tex Tex Pen

kaolin	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
titanium dioxide	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<1.1-9.6	7
	LC50	96h	Fish	1.85-3.06mg/l	4
	EC50	72h	Algae or other aquatic plants	3.75-7.58mg/l	4
	EC50	48h	Crustacea	1.9mg/l	2
	EC50	96h	Algae or other aquatic plants	179.05mg/l	2
	NOEC(ECx)	504h	Crustacea	0.02mg/l	4
naphtha petroleum, light aromatic solvent	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	1mg/l	1
	EC50	72h	Algae or other aquatic plants	19mg/l	1
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	EC50	48h	Crustacea	6.14mg/l	1
1,2,4-trimethyl benzene	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1344h	Fish	31-207	7
	EC50(ECx)	96h	Algae or other aquatic plants	2.356mg/l	2
	EC50	96h	Algae or other aquatic plants	2.356mg/l	2
	EC50	48h	Crustacea	ca.6.14mg/l	1
	LC50	96h	Fish	3.41mg/l	2
carbon black	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	>100mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.2mg/l	2
	EC50	48h	Crustacea	33.076-41.968mg/l	4
	NOEC(ECx)	24h	Crustacea	3200mg/l	1
silica amorphous	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	LC50	96h	Fish	1033.016mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
1,3,5-trimethyl benzene	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1680h	Fish	23-342	7
	LC50	96h	Fish	5.216mg/l	2
	EC50	48h	Crustacea	13mg/L	5
	NOEC(ECx)	384h	Crustacea	0.257mg/l	2
	EC50	96h	Algae or other aquatic plants	3.084mg/l	2
Stoddard Solvent	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	3072h	Fish	1mg/l	1
	LC50	96h	Fish	2.2mg/l	4
	NOEC(ECx)	720h	Fish	0.02mg/l	2
	EC50	96h	Algae or other aquatic plants	0.277mg/l	2
	LC50	96h	Fish	0.14mg/l	2
aluminium hydroxide	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	>100mg/l	1
	EC50	72h	Algae or other aquatic plants	0.0169mg/l	2
	EC50	96h	Algae or other aquatic plants	0.0054mg/l	2
	LC50	96h	Fish	0.57mg/l	2
	EC50	48h	Crustacea	>0.065mg/l	4
xylene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	2.6mg/l	2
	EC50	72h	Algae or other aquatic plants	4.6mg/l	2

Continued...

## Dy-Mark Mark-Tex Tex Pen

	EC50	48h	Crustacea	1.8mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2
ethylbenzene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	3.381-4.075mg/L	4
	EC50	72h	Algae or other aquatic plants	2.4-9.8mg/l	4
	EC50	48h	Crustacea	1.37-4.4mg/l	4
	EC50(ECx)	24h	Algae or other aquatic plants	0.02-938mg/l	4
	EC50	96h	Algae or other aquatic plants	1.7-7.6mg/l	4
<b>Legend:</b> Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**DO NOT** discharge into sewer or waterways.

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
titanium dioxide	HIGH	HIGH
1,2,4-trimethyl benzene	LOW (Half-life = 56 days)	LOW (Half-life = 0.67 days)
silica amorphous	LOW	LOW
1,3,5-trimethyl benzene	HIGH	HIGH
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)

## Bioaccumulative potential

Ingredient	Bioaccumulation
titanium dioxide	LOW (BCF = 10)
1,2,4-trimethyl benzene	LOW (BCF = 275)
silica amorphous	LOW (LogKOW = 0.5294)
1,3,5-trimethyl benzene	LOW (BCF = 342)
Stoddard Solvent	LOW (BCF = 159)
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)

## Mobility in soil

Ingredient	Mobility
titanium dioxide	LOW (KOC = 23.74)
1,2,4-trimethyl benzene	LOW (KOC = 717.6)
silica amorphous	LOW (KOC = 23.74)
1,3,5-trimethyl benzene	LOW (KOC = 703)
ethylbenzene	LOW (KOC = 517.8)

## SECTION 13 Disposal considerations

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>Reduction</li> <li>Reuse</li> <li>Recycling</li> <li>Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li><b>DO NOT</b> allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible.</li> </ul>

Continued...




## Dy-Mark Mark-Tex Tex Pen

- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

## SECTION 14 Transport information

## Labels Required

	
Marine Pollutant	NO
HAZCHEM	*3Y

## Land transport (ADG)

UN number or ID number	1263	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) (contains 1,2,4-trimethyl benzene and naphtha petroleum, light aromatic solvent)	
Transport hazard class(es)	Class	3
	Subsidiary risk	Not Applicable
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	163 223 367
	Limited quantity	5 L

## Air transport (ICAO-IATA / DGR)

UN number	1263	
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) (contains 1,2,4-trimethyl benzene and naphtha petroleum, light aromatic solvent)	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

## Sea transport (IMDG-Code / GGVSee)

UN number	1263	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) (contains 1,2,4-trimethyl benzene and naphtha petroleum, light aromatic solvent)	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E, S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Continued...

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
kaolin	Not Available
titanium dioxide	Not Available
naphtha petroleum, light aromatic solvent	Not Available
1,2,4-trimethyl benzene	Not Available
carbon black	Not Available
silica amorphous	Not Available
1,3,5-trimethyl benzene	Not Available
Stoddard Solvent	Not Available
aluminium hydroxide	Not Available
xylene	Not Available
ethylbenzene	Not Available

**Transport in bulk in accordance with the IGC Code**

Product name	Ship Type
kaolin	Not Available
titanium dioxide	Not Available
naphtha petroleum, light aromatic solvent	Not Available
1,2,4-trimethyl benzene	Not Available
carbon black	Not Available
silica amorphous	Not Available
1,3,5-trimethyl benzene	Not Available
Stoddard Solvent	Not Available
aluminium hydroxide	Not Available
xylene	Not Available
ethylbenzene	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture****kaolin is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)  
Chemical Footprint Project - Chemicals of High Concern List

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**titanium dioxide is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)  
Chemical Footprint Project - Chemicals of High Concern List  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans  
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**naphtha petroleum, light aromatic solvent is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

**1,2,4-trimethyl benzene is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

**carbon black is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australian Inventory of Industrial Chemicals (AIIC)  
Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans  
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**silica amorphous is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Model Work Health and Safety Regulations - Hazardous chemicals (other than lead) requiring health monitoring  
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic  
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**1,3,5-trimethyl benzene is found on the following regulatory lists**

## Dy-Mark Mark-Tex Tex Pen

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

#### Stoddard Solvent is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

#### aluminium hydroxide is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

#### ethylbenzene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

### National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (kaolin; naphtha petroleum, light aromatic solvent; 1,2,4-trimethyl benzene; carbon black; 1,3,5-trimethyl benzene; Stoddard Solvent; aluminium hydroxide; xylene; ethylbenzene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (kaolin)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

### SECTION 16 Other information

Revision Date	23/05/2023
Initial Date	15/06/2012

### SDS Version Summary

Version	Date of Update	Sections Updated
12.1	19/05/2023	Toxicological information - Acute Health (eye), Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), First Aid measures - Advice to Doctor, Physical and chemical properties - Appearance, Toxicological information - Chronic Health, Hazards identification - Classification, Disposal considerations - Disposal, Exposure controls / personal protection - Engineering Control, Ecological Information - Environmental, Exposure controls / personal protection - Exposure Standard, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting measures - Fire Fighter (fire fighting), First Aid measures - First Aid (inhaled), First Aid measures - First Aid (swallowed), Handling and storage - Handling Procedure, Composition / information on ingredients - Ingredients, Exposure controls / personal protection - Personal Protection (other), Exposure controls / personal protection - Personal Protection (Respirator), Accidental release measures - Spills (major), Accidental release measures - Spills (minor), Handling and storage - Storage (storage incompatibility), Handling and storage - Storage (storage requirement), Handling and storage - Storage (suitable container), Identification of the substance / mixture and of the company / undertaking - Synonyms, Toxicological information - Toxicity and Irritation (Other), Transport information - Transport, Transport Information
13.1	23/05/2023	Physical and chemical properties - Appearance, Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Synonyms

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

Continued...

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit  
IDLH: Immediately Dangerous to Life or Health Concentrations  
ES: Exposure Standard  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.